

## TE 3.19 – Equipment Installation Plan (Sample)

Equipment Being Stored Awaiting Installation					
Task	Equipment Item	Shop/Bldg	EDD/Loc Stored	JON	Comment
112386	Jacket Strip Machine	94106/137	94106	641KD00	Direct replacement
106373	Program Oven	94105/137	94105	641KD00	Direct replacement
97039	Soda Blast Cab (1 ea)	93111/133/137	04/27/01Conner	631KD00	One has been installed. Other stored until layout finalized
94234	Mag Treat & Alod. Tanks (6)	93117B/133	Conner Bldg.	631KD00	616 & 659 working
109252	Lapmaster	96335/133	11/01/00 Conner	663KD00	616 POC
104120	In-line Hose Mach	93653/137	5/30/01	635KD00	Machine to be exchanged from contractor
111355	Distillation Unit	6.8	At site	7P3MKHW	POC 614 – Unit at site waiting installation
112670	Induction Welder	96117/133	6/25/01 in shop	661KD00	Direct replace - POC - Unit in shop awaiting installation
104930	EDM Wirecut	NEAC/4225	7/2/01 in bldg.	5Y104LF	Equip. Contractor to install machine. preparing pkg to run utilities
100307.2	T58 Balancing Mach. (2 ea)	96559/133	7/9/01 in shop	665KD00	Installation ongoing - to be completed by 7/20/01. POC
111777	Freezer	84002	6/4/01 in shop	7F5KD00	Direct Replacement. POC:
115841	PMB	93111	6/29/01 in 245	631KD00	Model BMP 65 - Direct replace - 616
103763	PMB	93118	6/29/01 in 245	631KD00	Model BMP 65 - Direct replace - 616
111836	Glass Bead Cabinet	93111	6/29/01 in 245	631KD00	Model BMP 65 - Direct replace - 616
116805	Ice Machine	93663	7/15/01	636AF00	616 for info
103855	Glass Bead Booth	96111/133	6/24/01 in shop	665KD00	616 POC/Focus Factory.
114937	Laminar Flow Wrkbch.	96334/133	06/26/01	663KD00	Workbenches are stored in Connor Bldg until shop remodel finished -

Equipment Being Stored Awaiting Installation					
Task	Equipment Item	Shop/Bldg	EDD/Loc Stored	JON	Comment
	(10)		Conner		POC [REDACTED]
111837	PMB	93111	07/15/01 in B245	631KD00	Model BMP 600 - Direct replace - 616 [REDACTED]
103763	Glass Bead Cabinet	93111	07/15/01 in B245	631KD00	Model BMP 600 - Direct replace - 616 [REDACTED]
99628	PMB	94304/137	7/15/01 in shop	643KD00	Equipment at site awaiting installation.
106719	BMP 65 Blast Cabinet	93111	8/9/01 in 245	631KD00	Model BMP 65 - Direct replace - 616 [REDACTED]
Equipment Under Contract Awaiting Delivery W/ Edd					
Task	Equipment Item	Shop/Bldg	EDD		Comment
97597	Spray Booth	96331/133	6/18/01	663KD00	Unit still has not been received-[REDACTED] 614 POC
101256	T58 Test Cell #1 Upgrade	96552/133	8/31/01	665KD00	Correlation scheduled 8/27/01
111186	Cylindrical Grinder	93562/137	7/30/01	636KD00	Take 3 machs out - Install this + one from another bldg. [REDACTED]
115843	BMP 65 Blast Cabinet	93111	8/1/01	631KD00	Model BMP 65 - Direct replace - 616 [REDACTED]
111893	Fuel Control T/S	94406	8/15/01	644KD00	[REDACTED] 614 POC
112155	Fuel Control T/S	94406	8/15/01	644KD00	[REDACTED] 614 POC
101197	Adhesive/Sealant Machine	84000	8/23/01	7P4KD00	[REDACTED] POC for installation - unit going in mixing room bldg 137 replacing a old unit
41960	Fuel Metering Unit T/S (2 ea)	96553/133	10/1/01	5Z163LG	650 prepares site. Staggered installations.
104544	Whirltower Motor		12/3/01		Ship date and installation delayed
108661	Clean Line Gages	96454		655KD00	Gages on order-POC [REDACTED]

TE 3.19 -Equipment Installation Plan (Sample)

**TE 3.20 – Industrial Controls Work Orders**

Government provides data on historical workload in this technical exhibit. This data is raw and represents actual communication among customers, maintenance planners, and artisans. The data is as it appears in the maintenance management system except for removal of personal information, inappropriate language, and acronyms expanded as practicable. Each set of data includes a ticket number, ticket date, and a problem description. The tickets approximate the work required during the base one-year period.

The work orders numbers in this technical exhibit may not match exactly the workload forecast in Section C-7. There are two reasons. First, customers occasionally submit more than one requirement for a single problem indicating the recorded workload over represents the work performed. Second, artisans perform a substantial fraction of their work on verbal orders or on their own initiative indicating the recorded workload under represents work performed. However, the net result approximates actual work required.

We audited by sampling the workload in each technical exhibit. We also sought subject matter expert advice on the amount of over- and under-reporting in each area. The result is our estimate of the amount of over- and under-reporting of each workload set. Thus, to get the forecast values in C-7 for the workload in this Technical Exhibit, we first decreased the number of tickets by 4.4 percent to adjust for over-reported requirements. The then increased the number of tickets by 20 percent to adjust for under reported tickets.

Ticket No	Date Created	Problem
89584	10/1/00	Limit switches need replacing.
89601	10/2/00	Hydraulics will not stay on
89602	10/2/00	Blown fuse on test stand work stop
89609	10/2/00	Terragamma failure, and bath pump motor not responding.
89612	10/2/00	Load computer software onto and set up new system for new employee
89625	10/2/00	Over-temp controller is acting erratically, strange readings and alarms.
89644	10/2/00	Check/clean/repair H3 bonding heaters as necessary
89655	10/2/00	HPM controller not responding cannot get full flow work stop!
89685	10/2/00	#12 heater. Circuit not working on H3 bonding fixture
89696	10/2/00	Check thermocouple on oven.
89699	10/2/00	Send everyone. Help work stoppage. don't know how long we can hold out. Wotan will not power up
89702	10/2/00	Chart recorders not recording info that we need. reset as needed.
89703	10/2/00	SLIS load overhang. Attn: 2nd shift

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Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
89704	10/2/00	SLIS communication failure attn: 2nd shift
89705	10/2/00	SIS stacker 2 bin error attn: 2nd shift
89706	10/2/00	SIS stacker 1 tracking error. Attn: 2nd shift
89707	10/2/00	SIS stacker 3 extractor encoder failure. Attn: 2nd shift
89708	10/2/00	SIS stacker 3 tracking failure. Attn: 2nd shift
89712	10/3/00	Install chart recorder in cabinet. Install N type thermocouple jacks, install a K type thermocouple jack. Connect wiring as necessary.
89716	10/3/00	The printer on RCA test stand #2 is not working. Please check printer.
89719	10/3/00	Flow switch on oil cart is busted.
89724	10/3/00	SLIS stacker load mishandle.
89727	10/3/00	Request to have telephone replaced, some numbers don't work.
89821	10/3/00	LIS stacker load overhang
89826	10/3/00	Test stand #10 in RCA room need brushes checked work stoppage
89839	10/3/00	Counter at water tower needs to be checked. Giving erratic readings. Work stoppage! (night shift operators using tower for different unit and were having no problem. They thought that the actuators were being changed by dayshift because they open slow)
89843	10/3/00	Repair wire on plasma cutter in bldg 1798. Work stoppage.
89844	10/3/00	Counter at water tower needs to be checked. Giving erratic readings. Work stoppage! (night shift operators using tower for different unit and were having no problem. They thought that the actuators were being changed by dayshift because they open slow)
89845	10/3/00	Forks overhang left
89847	10/3/00	Computer in the production control area is not working
89850	10/3/00	Digital readout not working on tree mill
89852	10/3/00	LIS load overhang. Attn: 2nd shift
89853	10/3/00	LIS communication error. Attn: 2nd shift
89854	10/3/00	SIS stacker 2 communication error. Attn: 2nd shift
89855	10/3/00	SIS stacker 2 bin error. Attn: 2nd shift
89857	10/3/00	SIS stacker 3 bin error. Attn: 2nd shift
89867	10/4/00	Stacker S-2 will not work.
89889	10/4/00	Test stand P102-B, need to set tachometer to system in backroom. Tachometer keeps falling off-line.
89962	10/4/00	Dehumidifier unit "B" at runway 19 is not processing air properly. All aircraft have high humidity levels. Use 7F5KC55.
89972	10/4/00	Temp indicator on no.1 channel in hot air channel flashes when indication is above 720 degrees.
89974	10/4/00	OH1 scrubber has gone down. Hazmat was doing their rounds and found it. This is a compliance problem. Work stoppage also. Thanks
89976	10/4/00	SIS stacker 1 bin error. Attn: 2nd shift
89977	10/4/00	SIS stacker 1 communication failure. Attn: 2nd shift
89978	10/4/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
89979	10/4/00	SIS stacker 3 tracking error. Attn: 2nd shift

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Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
89980	10/4/00	SIS stacker 2 tracking error. Attn: 2nd shift
89981	10/4/00	SIS stacker 2 bin error. Attn: 2nd shift
89982	10/5/00	Attn 3rd shift: stacker 2 down twice during this shift, fixed
89986	10/5/00	Repair cycles per second meter in RAM air test cell.
89993	10/5/00	Reroute flow meter wiring per instructions
90003	10/5/00	Terragamma failure.
90007	10/5/00	T400 balance mch will not repeat. Work stop.
90046	10/5/00	Z axis needs to be move below limit switch in order for it to go home Sciaky welding machine
90047	10/5/00	Please provide a book of operating instructions for the controller on the small oven. Would like to see how to use the timer in the Honeywell controller. EIN 65889672932.
90048	10/5/00	SIS stacker 1 bin error. Attn: 2nd shift
90049	10/5/00	SIS stacker 2 communication failure. Attn: 2nd shift
90050	10/5/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
90051	10/5/00	SIS stacker 3 tracking failure. Attn: 2nd shift
90052	10/5/00	SIS stacker 3 bin error. Attn: 2nd shift
90053	10/5/00	SIS stacker 2 tracking error. Attn: 2nd shift
90057	10/6/00	Getting error "Z 01" on Maho 700. Linear measuring system pre-Alarm
90078	10/6/00	Southside of line "C" is dead; also tank no. 439C still has no heat. Thanks.
90120	10/6/00	Portable jet light inoperative
90132	10/6/00	Video monitor is "smearing"
90143	10/6/00	Machine won't come on large lathe work stoppage
90178	10/10/00	AGV #2 will only travel in one direction with the pendant.
90193	10/10/00	Automated storage system and retrieval system aisle #1 in building 4225 is not working. Correct problem or have HK systems factory rep. Correct problem. "Work stoppage"!!
90196	10/10/00	I need 10-6 foot thermocouples made.
90207	10/10/00	Reprogram fire alarm panel to accept new door magnets. Must be done by certified company.
90213	10/10/00	Problems with tool changer and "E" stop
90264	10/10/00	Printer failure, unable to receive work request.
90273	10/10/00	We are having trouble finding all the defects on the surface of parts and need stronger lighting in the bench areach Please install stronger lights/new covers.
90296	10/10/00	Improper UES of flexible cords behind control panel in test cell #2. Exposed wiring above control panel.
90315	10/10/00	The big oven has a problem with the controller, needs reprogramming, will not hold temp,
90315	10/10/00	The big oven has a problem with the controller, needs reprogramming, will not hold temp,
90318	10/10/00	SIS stacker 2 is down need some one to fix it. Thks
90320	10/10/00	ELOX PLUGE EDM ERROR AI001 power supply transistor fail

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
90321	10/10/00	Board needs reseating in tubing bender. Work stoppage. Thanks
90323	10/10/00	X - axis not homing
90325	10/10/00	SIS stacker 2. need help. tks. Stacker not working.
90340	10/11/00	Mapper, printer not working
90350	10/11/00	Please repair thermocouples for sheath machine as required.
90354	10/11/00	I need a temp. electrical service to power plasma cutter in shop 93111 bldg 137.
90363	10/11/00	Extractor encoder failure
90369	10/11/00	Big stacker would not release pallet. Maintenance has already been performed. Thanks
90383	10/11/00	T58 G/G balance machine will not repeat. Work stop!
90389	10/11/00	Machine will not start
90401	10/11/00	Extractor encoder failure
90412	10/11/00	Rail will not release on NC Springfield grinder
90414	10/11/00	Fault indicated. Work stoppage
90418	10/11/00	Big stacker scanner not working.
90433	10/11/00	AGV has alignment errors when it turns a corner
90440	10/11/00	SIS stacker 2 extractor encoder failure.
90446	10/11/00	LIS load mishandle. I need help. Also have problems with SIS please help this.
90454	10/11/00	Monitor not working on tube bender
90455	10/11/00	LIS load mishandle. Attn: 2nd shift
90456	10/11/00	LIS load mishandle attn: 2nd shift
90457	10/11/00	LIS load mishandle attn: 2nd shift
90458	10/11/00	LIS communication error. Attn: 2nd shift
90459	10/11/00	SIS stacker 2 tracking failure. Attn: 2nd shift
90460	10/11/00	SIS stacker 2 tracking failure. Attn: 2nd shift
90461	10/11/00	SIS stacker 2 deposit error. Attn: 2nd shift
90462	10/11/00	Monitor not working on tube bender
90464	10/12/00	CNC electronic, CMM water leaked from the roof and the penant got wet, we now cannot get the machine up and running, work stoppage
90469	10/12/00	Attn 3rd shift: stacker 5 down several times during last nights 3rd shift. Fixed by 3rd shift
90470	10/12/00	Attn 3rd shift: stacker 2 down several times during 3rd shift Wednesday
90475	10/12/00	Chrome plating tank #105 rectifier is not reversing polarity properly.
90477	10/12/00	Need printer hook up on balancing machine
90478	10/12/00	Test cell #6 - fluctuating T-5 starboard engine.
90511	10/12/00	KV not operating on X-ray tube head. Please check.
90555	10/12/00	Big stacker down again!
90559	10/12/00	Check LEL gas sensor on dehumidifier unit "F" at runway 28. Unit has fault light also. Use 7F5KC55.

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
90576	10/12/00	Electronic flowmeter on test stand (ASE #6) in hazardous test inoperative.
90610	10/13/00	High-pressure pumps are inoperable and all RCA room test stands are down work stoppage
90614	10/13/00	System cranes dead; all cranes hoist inverter bridge faults. Need fix ASAP. Work stoppage in effect. Thanks.
90635	10/13/00	Stacker 5 down, communications down.
90642	10/13/00	Work stoppage! Index failure on automated penetrant line.
90652	10/13/00	Check and repair dehumidifier "G", runway 19 as necessary.
90653	10/13/00	Perform temperature accuracy and temperature uniformity surveys as necessary per metallurgical LPS CP 05-2-EE-9379, revision A, pyrometric controls and testing requirements.
90670	10/13/00	Automated penetrant line will not start
90678	10/13/00	Lube foul light on G; I, CNC
90680	10/13/00	Change transducer (hydraulic)
90685	10/13/00	Lube foul light on G; I, CNC
90687	10/13/00	Big PMB blaster will not come on no power
90694	10/14/00	Warner/Swasey grinder will not start.
90695	10/14/00	Forward forks overhang left
90696	10/14/00	Aft forks overhang left
90697	10/14/00	Forward forks full bin error
90698	10/14/00	Pallet stopped at scanning station
90700	10/14/00	Attn 3rd shift: on Thursdays 3rd shift stacker 2 went down several times. Fixed on 3rd shift
90702	10/15/00	Jig bore is down, work stoppage
90711	10/16/00	Phone is out, I have power to it, but no dial tone, when the number is called, the message is, this is not a NADEP number
90719	10/16/00	Phone number 464-8088 not working
90735	10/16/00	Check processor on #5 air compressor.
90743	10/16/00	Check processor on #5 air compressor.
90782	10/16/00	No power to test stand
90805	10/16/00	Tank no. 450E is over-temping; steam valve replaced 10-13-00; need service/replace temp probe? Thanks.
90811	10/16/00	Silver streak, new emergency stop doesn't work properly attn. Shop 652
90813	10/16/00	Check Hayes walk-in oven. Oven is slow coming up to temperature & temps are unstable.
90824	10/16/00	Replace or recharge memory battery.
90838	10/16/00	This is an addition to work order #90830, the correct DP readings for scrubber AOH-2 should be .4-2.7 the present DP is .1 which indicates a problem other than the pad. Need someone to troubleshoot all mechanical parts.
90839	10/16/00	This is an addition to work order #90830, the correct DP readings for scrubber AOH-2 should be .4-2.7 the present DP is .1 which indicates a problem other than the pad. Need someone to troubleshoot all mechanical parts.

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
90846	10/16/00	SIS stacker 2 encoder failure. Attn: 2nd shift
90847	10/16/00	SIS stacker 2 encoder failure. Attn: 2nd shift
90848	10/16/00	SIS stacker 2 tracking failure. Attn: 2nd shift
90849	10/16/00	SIS stacker 2 bin error. Attn: 2nd shift
90850	10/16/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
90851	10/16/00	SIS stacker 2 communication failure. Attn: 2nd shift
90857	10/17/00	The crosswalk lights out front of bldg 83 are not working
90885	10/17/00	Install sensor on AFPL in NDI shop 93668.
90897	10/17/00	Electrical surface transmitter on test fixture inoperable.
90914	10/17/00	Hydraulic test stand heater will not energize
90968	10/17/00	Gisholt balancing machine will not read accurately. Need assistance as soon as available. Thanks,
90968	10/17/00	Gisholt balancing machine will not read accurately. Need assistance as soon as available. Thanks,
90971	10/17/00	Repair studer grinder wheelhead saw
90978	10/17/00	F402 HPT MRA balance machine will not repeat. Work stop!
90980	10/17/00	Cannot get one of the test cell computers on line- work stoppage
90993	10/18/00	Work stoppage. Lube discharge out flow is inoperable. Reference calibration link #V249353.
90995	10/18/00	Test cell temperature probe reading incorrectly.
91002	10/18/00	Install digital flow indicator in T58 #5 fuel control test stand per instructions work stoppage!
91055	10/18/00	7MC2 unit, flame spray control unit is not working.(work stoppage)
91074	10/18/00	H-53 shaft dolly. Allen Bradley controller has over current fault. Dolly located in HVOF room in bldg 4225. Work stoppage.
91086	10/18/00	The X-Y plotter amplifiers will not adjust on the graphing machine. "work-stoppage" need immediate assistance.
91100	10/18/00	Converter #I-28 drops off line
91105	10/18/00	SLIS communication failure. Attn: 2nd shift
91106	10/18/00	LIS load mishandle. Attn: 2nd shift
91107	10/18/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
91108	10/18/00	SIS stacker 2 bin error. Attn: 2nd shift
91109	10/18/00	SIS stacker 2 tracking failure. Attn: 2nd shift
91110	10/18/00	SIS stacker 3 communication failure. Attn: 2nd shift
91112	10/18/00	LIS 4 load mishandle. Attn: 2nd shift
91118	10/19/00	Attn 3rd shift; stacker 2 down several times during last nights shift. Fixed on 3rd shift
91133	10/19/00	Losing torque on stand 10 already working on stand.
91141	10/19/00	Lpt1 not connecting. Printer:65923076524; computer:65923071778
91146	10/19/00	Need elect tech service; repair scrubber system. Thanks.
91187	10/19/00	Main clocking computer will not allow artisans to access the clock. Thanks



Ticket No	Date Created	Problem
91222	10/19/00	Install ammeter on Belliss Morcom high-pressure air compressor. Wire circuit and controls.
91227	10/19/00	SIS stacker 1 deposit error. Attn: 2nd shift
91228	10/19/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
91229	10/19/00	SIS stacker 1 communication failure. Attn: 2nd shift
91230	10/19/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
91241	10/19/00	SLIS load mishandle. Attn: 2nd shift
91242	10/19/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
91243	10/19/00	SIS stacker 2 bin error. Attn: 2nd shift
91253	10/20/00	#1 hyster not tracking properly needs adjustment.
91274	10/20/00	V.G. actuator not indicating.
91297	10/20/00	Please install plugs on new heater for sheath machine. Please use the same configuration as the prior heater. The heater zones will remain the same.
91312	10/20/00	Excessive battery changes on AGV #5. Dead cells suspected. See AGV error report dated 10/20/00 for verification.
91340	10/20/00	Repair electrical lead in F402 test cell.
91345	10/20/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
91346	10/20/00	SIS stacker 1 communication failure. Attn: 2nd shift
91347	10/20/00	SIS stacker 2 communication failure. Attn: 2nd shift
91348	10/20/00	SIS stacker 2 bin error. Attn: 2nd shift
91349	10/20/00	SLIS load mishandle. Attn: 2nd shift
91350	10/20/00	LIS extractor encoder failure. Attn: 2nd shift
91351	10/21/00	Attn 3rd shift: stacker 2 stopped with a time delay failure. Fixed on 3rd shift
91382	10/23/00	Remstar stacker #2 will not pull drawer 83
91386	10/23/00	Ultrasonic cleaner not working properly. Please check and repair as required.
91397	10/23/00	I am getting a Z axis LIS overflow error on the sip 740. Thank you
91412	10/23/00	Repair air compressor no. 2. Electrical problem is preventing startup of compressor.
91419	10/23/00	AGV #2 runs off-wire when exiting stacker 1, with single pallet load on B end. Third occurrence
91443	10/23/00	SIS stacker 2 extractor encoder failure
91447	10/23/00	Repair air compressor no. 2. Electrical problem is preventing startup of compressor.
91511	10/23/00	Eaton Leonard left hand tube bender will not go into program mode and monitor display not working properly work stoppage tube shop
91513	10/23/00	SLIS load overhang. Att: 2nd shift
91514	10/23/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
91515	10/23/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
91516	10/23/00	LIS 23 load mishandle. Attn: 2nd shift
91517	10/23/00	SIS stacker 1 bin error. Attn: 2nd shift

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Ticket No	Date Created	Problem
91518	10/23/00	SIS stacker 3 communication failure. Attn: 2nd shift
91523	10/23/00	CH46 shaft heater needs thermocouple replaced
91545	10/24/00	Install on/off switch on sealing iron
91553	10/24/00	Computer monitor in 95661 shop is very dim and difficult to see. Shop requests repair or replacement of monitor, whichever is more cost effective.
91581	10/24/00	Desiccant wheel in dehumidifier unit "B" at runway 19 keeps sticking; causing unit to not process air. Use 7F5KC55.
91589	10/24/00	Phase values are unequal after calibration. Work-stoppage priority#1
91603	10/24/00	Cooling fan blower motor is causing alarms.
91612	10/24/00	Replace fan in sip 740
91624	10/24/00	Install new digital gauges in test stand work stop gauges are in shop office.
91641	10/24/00	LIS load mishandle. Attn: 2nd shift
91642	10/24/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
91643	10/24/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
91644	10/24/00	SIS stacker 2 bin error. Attn: 2nd shift
91645	10/24/00	SIS stacker 3 tracking error. Attn: 2nd shift
91646	10/24/00	SIS stacker 2 communication failure. Attn: 2nd shift
91647	10/24/00	SIS stacker 1 communication error. Attn: 2nd shift
91649	10/25/00	This machine has had problems that go back over two years they are you cannot power down the machine and X and Y axis has severe jumping and cant operate over 50% feed-rate. Please fix
91651	10/25/00	Stacker 5 down - 3rd shift
91653	10/25/00	Attn 3rd shift: stacker 2 down twice during this shift.also stacker 2 down on last Friday nights shift on 15 seperate occassions.
91712	10/25/00	Attn 3rd shift: stacker 2 down twice during this shift.also stacker 2 down on last Friday nights shift on 15 seperate occassions.
91753	10/25/00	EDC test cell won't allow edc to start. Work stoppage.
91754	10/25/00	The screen is fuzzy and hard to read on the gap bed grinder, big blue
91762	10/25/00	SLIS phase monitor. Attn: 2nd shift
91763	10/25/00	SLIS load mishandle. Attn: 2nd shift
91764	10/25/00	SLIS container jam. Attn: 2nd shift
91765	10/25/00	SIS stacker 1 communication failure. Attn: 2nd shift
91766	10/25/00	SIS stacker 3 extractor encoder failure. Attn: 2nd shift
91776	10/25/00	Stacker 5 down - 3rd shift
91827	10/26/00	Need new cables made for counter in post test areach Existing ones are reading intermediately. Thanks
91859	10/26/00	Stacker #2 has lost track of column 1
91890	10/26/00	This is for the service performed on tank #184. Thanks
91917	10/26/00	LIS load mishandle. Attn: 2nd shift
91918	10/26/00	SLIS communication failure. Attn: 2nd shift

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
91919	10/26/00	SIS stacker 2 deposit failure. Attn: 2nd shift
91920	10/26/00	SIS stacker 2 communication failure. Attn: 2nd shift
91921	10/26/00	SIS stacker 3 extractor encoder failure. Attn: 2nd shift
91922	10/26/00	SIS stacker 1 extractor encoder failure. Attn: 2nd shift
91947	10/27/00	We need the contacts in the cadium. Barrel plater replaced. We have the ends on hand. Thanks
91957	10/27/00	Please repair thermocouples for sheath machine as required.
91959	10/27/00	Temp box on vari-Angle test stand was replaced but does not come on when power is turned on to test stand
91960	10/27/00	Electronic control on blaster inoperative;
91983	10/27/00	Requesting to manufacture 6 styluses for the anodize machine.
91984	10/27/00	Heater unit needs repaired PN S3S18186000 .
91992	10/27/00	At the beginning of the month todd worked on my computer. He said that he would need to come back and get it for a couple of days when I would be out of the office and not using it. I am scheduled for training starting Monday Oct 30th thru Wednesday, Nov. 1st.
92025	10/27/00	Monitor not working, hydraulics will not stay on, have to play with machine for hours to get it runnning every time it is utilized
92052	10/30/00	Cooling turbine test cell experiencing electrical problems. Unable to get certain valves to respond to computer commands.
92071	10/30/00	Read Out On tree milling keeps repeating (0).
92083	10/30/00	Temperature discrepancy between the indicated header temperature, mass flow computer temperature, and the actual temperature being received at the unit.
92091	10/30/00	Unable to get test valve to respond to computer commands (on the 570854 program). Tried different valves and different cables.still no good. This is a reoccurring problem.
92114	10/30/00	Repair anodes for plating shop barrel plater. Shop 65500.
92120	10/30/00	Over 6 weeks ago someone ordered a fan for the overheating overhead projector in the conference room per ticket no. 87984. It was to take about 2 weeks to receive the fan. Has it been received? If so, when will it be installed?
92128	10/30/00	TFA module rattles work stop
92146	10/30/00	Repair emergency stop button on machine pendant.
92186	10/30/00	Need someone to troubleshoot scrubber CR-1, it is shut down and will not start back up.
92196	10/30/00	Scrubber for the cadium and silver line is down again. It was down today on dayshift and I was told it was something to do with the flow meters but I'm not sure of the problem. Thanks
92200	10/30/00	Eaton Leonard tube bender will not come on
92207	10/31/00	Attn 3rd shift: stacker 2 down. Stopped at 117 ASKARS. Fixed on 3rd shift
92214	10/31/00	We have 5 rectifiers and one scrubber still down. This is a serious work stoppage we cannot operate in a production status in our current condition. Thanks
92255	10/31/00	Ivadizer machine is having electrical problems
92266	10/31/00	T400 balance machine monitor is out. Work stop!

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Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
92270	10/31/00	Repair anodes for plating shop barrel plater. Shop 65500.
92271	10/31/00	Repair anodes for plating shop barrel plater. Shop 65500.
92289	10/31/00	Movement enable button on teach pendant of robotic shotpeen machine inoperable.
92291	10/31/00	Movement enable button on teach pendant of robotic shotpeen machine inoperable.
92336	10/31/00	Eaton Leonard machine will not come on
92338	10/31/00	Load overhang on LIS
92340	10/31/00	Load overhang on LIS
92342	10/31/00	Load overhang on LIS
92343	10/31/00	Extractor encoder failer
92362	11/1/00	Install minpak plus drive for T64 stand
92409	11/1/00	Warner/Swasey grinder alarm high input voltage
92411	11/1/00	Need coolant motors switch checked on N.C. Springfield
92421	11/1/00	Runway 28 dehumidifier G will not restart in auto
92423	11/1/00	Low flow meter not functioning work stoppage on presidential program
92435	11/1/00	No power to milling machine, suspect blown fuse. Work stoppage
92475	11/1/00	SLIS load mishandle. Attn: 2nd shift
92477	11/1/00	SLIS load mishandle. Attn: 2nd shift
92479	11/1/00	SIS stacker 2 communication failure. Attn: 2nd shift
92481	11/1/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
92482	11/1/00	SIS stacker 3 bin error. Attn: 2nd shift
92483	11/1/00	SIS stacker 1 communication failure. Attn: 2nd shift
92484	11/1/00	CR-1 scrubber has gone down. It's the one which requires restarting in the electrical room upstairs. Thanks
92486	11/1/00	Torque meter is moving around on oil cart for test cell #1
92520	11/2/00	Test and check circuit breakers in vault 2.
92523	11/2/00	T2 temp controller out of control, keeps changing set point
92581	11/2/00	SIS load mishandle
92584	11/2/00	SIS, load mishandle
92589	11/2/00	Error code (waiting for Y axis) comes up often when operating Eaton Leonard 2000. Work stoppage.
92597	11/2/00	Conveair is not working properly. Zone 51, table is not raising up. Need help . Tks.
92598	11/2/00	SLIS load mishandle. Attn: 2nd shift
92599	11/2/00	LIS load mishandle. Attn: 2nd shift
92600	11/2/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
92601	11/2/00	SIS stacker 2 bin error. Attn: 2nd shift
92602	11/2/00	SIS stacker 3 communication failure. Attn: 2nd shift
92603	11/2/00	LIS 24 load mishandle. Attn: 2nd shift

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
92607	11/2/00	L/h Eaton Leonard machine will not stay up. Hydraulics go off intermittently. Same old problem, work stoppage
92613	11/3/00	Stacker 5 down - x2 3 <sup>rd</sup> shift
92645	11/3/00	Repair dehumidifier as necessary.
92652	11/3/00	Getting a (SVO11 Z LIS overflow) error, on sip hauser 740. Thank you
92729	11/4/00	Computer not reading, work stoppage
92730	11/4/00	Stacker 5 down, travel encoder failure.
92731	11/4/00	Please put a stop to ticket #92729 submitted this morning for computer not reading, problem has been taken care of. Thanks
92732	11/4/00	Stacker 5 down, hoist encoder failure.
92734	11/4/00	Bridgeport milling machine will not feed in any direction, suspect blown fuse.
92735	11/4/00	Back room equipment will not come on! Work stoppage!!
92738	11/5/00	Communization down
92790	11/6/00	Calibrate accelerometers type A0710GP & A0720GP
92795	11/6/00	The power supply to the feed motor keeps blowing fuses.
92799	11/6/00	Tach stand in instrument needs repair (electrical problem)
92801	11/6/00	Computer inoperative on new nozzle test stand. Work stoppage attn: 652
92803	11/6/00	Flowmeter inoperative on new nozzle test stand. Work stoppage
92818	11/6/00	Decu switch inoperable.
92840	11/6/00	Adjust SCR controller.
92841	11/6/00	Adjust SCR controller
92842	11/6/00	Replace thermocouples on small abar furnace, perform temperature uniformity survey.
92845	11/6/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
92846	11/6/00	SIS stacker #2 extractor encoder failure. Attn: 2nd shift
92847	11/6/00	Install new dew point readout
92848	11/6/00	Stacker #5 travel encoder failure
92849	11/6/00	LIS load mishandle. Attn: 2nd shift
92855	11/6/00	Cycle start / stop buttons dont luminate any more !!! Please change bulbs so we can know what we are doing thanks
92856	11/6/00	SIS stacker #1 deposit failure. Attn: 2nd shift
92857	11/6/00	Deposit failure on stacker 2
92858	11/6/00	AGV #5 does not respond to handset. Errored with "communication" error initially.
92860	11/6/00	Faulty torque meter
92861	11/6/00	SIS stacker #1 deposit failure. Attn: 2nd shift
92925	11/7/00	Encoder failure
92926	11/7/00	Container overhang
92950	11/7/00	Error failure
92952	11/7/00	Error failure

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Ticket No	Date Created	Problem
92953	11/7/00	Error failure
92955	11/7/00	Error failure
92957	11/7/00	Error failure
92959	11/7/00	Error failure
92960	11/7/00	Error failure
92961	11/7/00	Install bus bar on tank 155
92966	11/7/00	Emergency stop activated
92975	11/7/00	Compressor speed probe needs to be changed. Test cell down --- work stoppage!!
92989	11/7/00	The digital readout on the jigbore is down, work stoppage
92990	11/7/00	SIS stacker 2 extractor encoder failure. Attn: 2nd shift
92994	11/7/00	Machine lathe at first would go to 'Z' reference home intermittently. Now 'Z' axis will not home at all. Suspect electrical switch for 'Z' reference home is bad or needs cleaning.
92996	11/7/00	The plunge feed is not working on the horz. Id grinder, plunge feed has been broken for a while
93004	11/7/00	SIS stacker #3 extractor encoder failure. Attn: 2nd shift
93005	11/8/00	November 1, 2000 - stacker 5 down -
93006	11/8/00	Stacker 5 down - Nov 1, 2000 - second call -
93007	11/8/00	Stacker #5 down - - Nov 2, 2000 3rd shift
93008	11/8/00	Stacker #5 down - 3rd shift - Nov 7, 2000
93025	11/8/00	Digital flow meter giving false readings. Work stop
93026	11/8/00	Stand registering RPM when none are applied. Work stop
93028	11/8/00	This is the second request - first request closed without work being completed - idode machine not working properly. Work stop
93096	11/8/00	ASE speed control for the NF drive is overspeeding, ramp speed needs reprogramming.
93121	11/8/00	LIS 24 E - stop failure. Attn: 2nd shift
93124	11/8/00	November 1, 2000 - stacker 5 down - third shift
93125	11/8/00	Stacker 5 down - Nov 1, 2000 - second call -
93126	11/8/00	Stacker #5 down - Nov 2, 2000 3rd shift
93127	11/8/00	Stacker #5 down - 3rd shift - Nov 7, 2000
93130	11/8/00	Container jammed on table
93131	11/8/00	Zone 51 fault on table
93136	11/8/00	SIS stacker 3 deposit failure. Attn: 2nd shift
93141	11/8/00	SIS stacker 1 deposit failure. Attn: 2nd shift
93142	11/8/00	LIS stacker 24 E- stop failure. Attn: 2nd shift
93156	11/8/00	SIS stacker 1 deposit failure. Attn: 2nd shift
93157	11/8/00	SIS stacker 1 deposit failure. Attn: 2nd shift
93161	11/9/00	Attn 3rd shift: stacker 2 went down 4 times during this shift with overhanging forks. Fixed on this shift.thanx

Ticket No	Date Created	Problem
93195	11/9/00	Silver streak, sensor at station #7 failed, needs replaced. Attn. Shop 652.
93234	11/9/00	Unit CS1 at RW28 will not start on manual or automatic. Use 7F5KC55. Adjust dampers after repair.
93235	11/9/00	Output blower motor on unit CS-A at RW 28 sticks. Will not continue to run. Adjust dampers after repair. Use 7F5KC55.
93240	11/9/00	P3 process controller inoperable workstoppage
93241	11/9/00	Unit "G" at RW 28 will not restart in automatic mode. Use 7F5KC55.
93261	11/9/00	Scale at SSE room will not transmit to computer program.
93276	11/9/00	Standard maintenance stacker 2 for 2nd shift AD
93277	11/9/00	Convyer maintenance
93278	11/9/00	Standard maintenance for LIS 22 for 2nd shift AD
93288	11/9/00	Stacker #5 travel encoder error
93296	11/11/00	IGV test stand will not come on! Work stoppage!
93308	11/13/00	Can't get machine to move, something to do with Z/W axis error
93311	11/13/00	Can't get machine to move, something to do with Z/W axis error
93335	11/13/00	Extractor encoder failure.
93336	11/13/00	Overhang
93338	11/13/00	Travel encoder failure.
93339	11/13/00	Container label failure.
93345	11/13/00	Phases are unequal on avtron shop needs maintenance to solve problem work-stoppage priority#1
93356	11/13/00	Getting no power for rectifier T124.
93425	11/13/00	Perform maintenance on stacker 1 2nd shift
93426	11/13/00	Perform maintenance on stacker 2 for 2nd shift
93427	11/13/00	Perform maintenance for stacker 3 for 2nd shift
93428	11/13/00	Perform maintenance on conveyor for stacker SIS 1, 2, & 3
93429	11/13/00	Perform maintenance on LIS for 2nd shift
93430	11/13/00	Stacker #5 travel encoder failure
93431	11/13/00	Perform maintenance on LIS and SLIS stacker conveyers for 2nd shift
93432	11/13/00	Perform maintenance for LIS 23 stacker 2nd shift
93433	11/13/00	Perform maintenance for SLIS stacker 2nd shift
93434	11/13/00	Perform maintenance on LIS 24 stacker 2nd shift
93436	11/13/00	Stacker #2 perform maint. As needed
93437	11/13/00	Stacker #5 perform maint. As needed
93442	11/13/00	Correct electrical control problem. (6.3.658)
93470	11/14/00	Asrs2 will not come online. Is in "600" mode.
93472	11/14/00	AGV #2 does not align correctly with P&D 20er (E&E)with single load on "A" end and "A" forward. 6 misalignment occurances since 11/13.
93477	11/14/00	Bonding fixture down.
93488	11/14/00	Electronic breakdown on quincy oven

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Ticket No	Date Created	Problem
93502	11/14/00	Replace heater in the alkaline electroless nickel tank #176. Thanks
93526	11/14/00	Eaton Leonard l/h tube bender will not run continuously error code 98 (machine operating from illegal memory) work stoppage.
93552	11/15/00	Digital readout will not repeat. Work stoppage.
93573	11/15/00	System indicates crane bridge/hoist inverter faults throughout all lines again? Repeal the electrical college voting system.
93604	11/15/00	Install D.C drive motor for test stand
93622	11/15/00	Motor down on manual shot peen machine
93636	11/15/00	Check DC power supply for plating tank. Tank is not plating properly.
93644	11/15/00	Check temperature on salt bath furnace.
93646	11/15/00	Perform temperature uniformity test and temperature accuracy test as necessary on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A.
93653	11/15/00	Test cables need repairing. Xxx is handling this job of us. Thanks
93660	11/15/00	J-79 main test stand will not come on! Work stoppage!
93681	11/16/00	Attn 65800 3rd shift: stacker 2 went down on 3 seperate occasions on last night's shift. Fixed on 3rd shift
93682	11/16/00	Attn 65800 3rd shift: stacker 5 went down about 3:30, tried to revive it but were unable to calibrate it.
93715	11/16/00	Vibration stand down.
93736	11/16/00	Test stand in RCA room needs inlet flow monitor checked on #10
93765	11/16/00	Air inlet probe bad
93776	11/16/00	SIS stacker #2 extractor encoder failure. Can't be fix, need help thanks,
93782	11/16/00	Repair DC power to FMS cabinet EN5-3 no sensor power
93794	11/17/00	Attn 65800 3rd shift: stacker 2 went down 3 times during last night's shift. Fixed on 3rd shift
93802	11/17/00	400 cycles inoperative on rollover test stand. Work stoppage
93823	11/17/00	Runway 19 computer has lost communications with aircraft.
93840	11/17/00	Install scales on lathe
93855	11/17/00	Magnaflux machine lost power. No power to pumps or heads.
93860	11/17/00	X-ray down . Need repair ASAP
93877	11/17/00	Flow computer will not display flow from system #3 properly.
93901	11/17/00	Repair fan status for AHU 7-4
93917	11/18/00	System error will bring down of take trays back
93921	11/19/00	Comunication down- on ND stacker
93922	11/19/00	Stacker #5 transfer chains will not go down. Will not release from workstation
93956	11/20/00	Remstar storage system tray #6 will not retrieve.
93963	11/20/00	AGV #2 does not respond to hand-held when directed to move in direction of B end.
93973	11/20/00	Cincinnati grinder.dial-in knob on control box is sticking. Please check and repair
93992	11/20/00	Overhang



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Ticket No	Date Created	Problem
93993	11/20/00	Extractor encoder failure
93994	11/20/00	Travel encoder failure
93995	11/20/00	Container label failure
93996	11/20/00	Over hang
94032	11/20/00	Perform maintenance on SIS stacker 1 2nd shift
94033	11/20/00	Perform maintenance on SIS stacker 2 2nd shift
94034	11/20/00	Perform maintenance on SIS stacker 3 2nd shift
94036	11/20/00	Perform maintenance on LIS 24 stacker 2nd shift
94037	11/20/00	Perform maintenance on LIS 24 2nd shift
94038	11/20/00	Perform maintenance on LIS 24 stacker 2nd shift
94039	11/20/00	Perform maintenance on all LIS conveyers for 2nd shift
94040	11/20/00	Perform maintenance on SIS conveyor 2nd shift
94041	11/20/00	Perform maintenance on LIS 2nd shift
94042	11/20/00	Perform maintenance on SLIS for 2nd shift
94043	11/20/00	Mag particle machine in building 133 big shop "NDI" is not working properly work stoppage!!!
94060	11/21/00	Attn. 65800 3rd shift stacker 2 went down last night shift. Fixed
94070	11/21/00	Stacker #1 came online with "600" error. Will not reset. No indication of tripped circuit breaker, etc.
94081	11/21/00	Robot in metal spray will not light (work stoppage )
94103	11/21/00	P&D 22FR (blending) is not turning on rollers for outbound pallet when AGV arrives. (AGV #4 involved in error, as reported verbally yesterday)
94107	11/21/00	New nozzle test stand inoperative for no flow. Work stoppage
94144	11/21/00	Cooling turbine test cell experiencing vibration and speed problems. Troubleshooting leads to faulty wiring and/or test fixture.
94159	11/21/00	X and Z axis will not home
94202	11/22/00	Sensor problem.
94205	11/22/00	Automated computer controlled blaster, steel shot is down,
94206	11/22/00	P&D 22 is not operating properly, not accepting vehicle transfers.
94209	11/22/00	Asrs #1 is in a continuous 600 state. Work stoppage,
94210	11/22/00	Vibration amps need to be fixed in test cell no. 12. At the present time only #1 & #3 work. Need #2 and #4 to be brought on line. Cannot run LC-2's in this cell at the present time.
94227	11/22/00	X-ray yoke drive hangs up intermittently.
94253	11/22/00	400 cycle power supply is inoperative on avitech test stand. We cannot test PX67 valves. Work stoppage
94262	11/22/00	Digital read out not working.
94263	11/22/00	Carrage will not feed on sip jig grinder.
94303	11/24/00	Fore forks overhang left
94304	11/24/00	Time out error
94332	11/24/00	Croos slide (beam) will not come down. See for details.

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Ticket No	Date Created	Problem
94334	11/24/00	IGV test stand will not start! Work stoppage! Thanks once more!
94336	11/24/00	Stacker #2 server will not connect
94337	11/24/00	Cross slide (beam) will not come down. Possibly either board U724 or U726, but were unable to locate the boards.
94352	11/27/00	Weight scale not communicating with computer.
94368	11/27/00	Repair stackers
94384	11/27/00	T58 G/G balance machine. Install cradles and pickups. Work stop!
94403	11/27/00	T58 G/G balance machine. Install cradles and pickups. Work stop!
94407	11/27/00	APC matrix 3000 system has one bad battery pack that needs replacing.
94436	11/27/00	Cooling fans in the agie's main control panel are making loud noises!.
94476	11/27/00	T2 heater on ASE keeps tripping work stoppage all shifts
94485	11/28/00	Machine will not complete start-up cycle.
94487	11/28/00	A axis Servo alarm.
94491	11/28/00	APC matrix 3000 system has one bad battery pack that needs replacing.
94560	11/28/00	Scrubber AOH1 is not working.
94563	11/28/00	Reconnect humidistat to F-4 AC storage cover for Buno 155872 located at runway 19, (position A5). Use 7F5KC55.
94566	11/28/00	Replace light bulb in cycle start switch
94576	11/28/00	A-OH1 scrubber has gone down. I assume its the breaker upstairs. This is causing a work stoppage thanks
94582	11/28/00	Chart recorder not working properly
94584	11/29/00	N.F. drive needs breaker reset work stoppage
94596	11/29/00	Stripper tank has not heat,,,work stoppage,,(ASAP).
94609	11/29/00	Furnace will not heat, vacuum instrument problem
94630	11/29/00	Pmb blaster electrical power switch has broken again, request replacement of switch. Sent 11/29/00 at 1000.
94643	11/29/00	Replace transmitter and receiver on space saver.
94649	11/29/00	Check avtron test stand for unbalance load readings.
94654	11/29/00	Goose generator test stand, not able to test "white rat" generators.
94667	11/29/00	RCA test stand #10 needs to replace keyboard
94668	11/29/00	Id/OD machine not working correctly. Will not hold calibration.
94681	11/29/00	Stripper tank has not heat,,,work stoppage,,(ASAP).
94686	11/29/00	Front panel on ASE #3 wf-1 azonics in-op.
94687	11/29/00	Top monitor on ASE #8 in-op. Cannot calibrate without monitor. Work stoppage.
94699	11/29/00	Load overhang LIS 2nd shift
94700	11/29/00	Motor stop buttons (#125 & 126) sticking - will not release. Work stop
94703	11/29/00	LIS conveyor miss loads container jams system
94721	11/29/00	Digital display on chiller
94722	11/29/00	Hot water control not working dumping relief
94723	11/29/00	Chiller 102 wont stay on line think it is control problem per

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
94724	11/29/00	Tray s3064 won't come down
94727	11/29/00	Tray s3064 won't come down. (gentlemen we looked at this last night and unless it decides to come down on it's own we are at a loss. According to operators this happened before and after a while it would pull.
94735	11/30/00	Attn 65800 3rd shift . On Monday night's shift stacker 2 needed to be adjusted 3 times. Tpa unable to put in request for work already accomplished by maintenance until now
94736	11/30/00	Attn 65800 3rd shift. On tuesday night's shift stacker 2 needed adjustment twice and stacker 5 once during the shift. Tpa unable to submit work request for work already accomplished on 3rd shift
94737	11/30/00	Attn 65800 3rd shift . Were required to fix stacker 2 twice during last night's shift
94748	11/30/00	Electrical cable that is utilized to test H53 app fuel pumps requires modification on avitech test stand. Work stoppage
94750	11/30/00	System lines will not start; alarm won't shut-up; work stoppage in effect. Thanks.
94769	11/30/00	Stripper tank has not heat work stoppage (ASAP).
94780	11/30/00	Photocel broken on furnace loader.
94793	11/30/00	Tank will not heat
94808	11/30/00	RCA room test stand #10 need to replace cut out switch work stoppage
94833	11/30/00	Perform temperature uniformity on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A.
94836	11/30/00	Light curtain is messed up on trumpf, cant run machine work stoppage
94844	11/30/00	Pump motor controls not working on pump 4a per talk with
94845	11/30/00	Controls not working on pump 5b
94847	11/30/00	The digital readout on the large jig bore is giving false measurements
94848	11/30/00	The digital readout on the large jig bore is giving false measurements(it is repeating but the distance is not a true measurement of what it is traveling)(it is the brand new sony readout on the jig bore)
94871	12/1/00	T58 G/G balance machine will not repeat. Work stop!
94892	12/1/00	Work stoppage!possible bad switch on lathe.spindle will not rotate although lathe has power.
94946	12/1/00	Check air dryer valves for proper operation, right tower pressure relief valve not operating properly.
94949	12/1/00	We cannot regulate the voltage on tank #051. Work stoppage thanks
94969	12/1/00	Perform maintenance on SIS#2 2nd shift
94971	12/1/00	Perform maintenance on all LIS conveyers for 2nd shift
94972	12/1/00	Perform maintenance on SLIS for 2nd shift
94973	12/1/00	Perform maintenance on LIS for 2nd shift
94974	12/1/00	Perform maintenance on SIS conveyor for 2nd shift
94975	12/1/00	Perform maintenance on LIS 23 stacker for 2nd shift
94976	12/1/00	Perform maintenance on LIS 24 for 2nd shift
94977	12/1/00	Perform maintenance on SIS #1 for 2nd shift
94978	12/1/00	Perform maintenance on SIS #3 for 2nd shift

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
94979	12/1/00	Art need old and new abar to be able to print all 12 channels.to take a survey. Sat. This is very urgent. If you have any question.please see heat treat shop
94980	12/1/00	T64 dyno water-in transducer will not scale for calibration
94981	12/1/00	T64 dyno water-in transducer will not scale for calibration
94990	12/1/00	Testcell ambient temperature reading is incorrect
94992	12/1/00	Blower not working.at all on large round oven
95058	12/4/00	Index failure on automated penetrant line.
95066	12/4/00	Pallet still getting stuck on the K&T-22, thanks
95069	12/4/00	Communications lost between F-4 storage site at runway 28 and dacs computer located in bld 1665. Use 7F5KC55.
95098	12/4/00	Chart recorders need to be set to read channels 1 thru.4 only on both abars & only channel 1 on the accuracy test unit.
95099	12/4/00	The NDI area in bldg-133 / silver streak machine/ is having electrical problems/ the guys saw sparks somewhere down the line/ thanks (work stoppage)
95100	12/4/00	Vgv tracking instrument output unstable. Wire lead @instrument base suspect.
95105	12/5/00	Fuel temp is unstable /
95143	12/5/00	New public address system making popping sounds in p/C areach
95145	12/5/00	Machine will not complete start up.
95175	12/5/00	Computer printer not working,epson fx-870
95181	12/5/00	Id/OD machine not working correctly - work stop
95197	12/5/00	Replace power supply on matrix system
95252	12/5/00	Starter test cell will not start. Work stoppage
95258	12/5/00	Test stand T2 heater keeps tripping out attn. 2nd shift work stoppage
95324	12/6/00	Ditmco has terminal selector problems. Not going to the 05 input address.
95325	12/6/00	The laser chiller is overheating. The chiller water for the laser is overheating. There appears to be some type of obstruction in the water lines.
95326	12/6/00	Agie giving wire -short error message. Work stoppage.
95335	12/6/00	Merc. exposure machine is down
95348	12/6/00	Check/repair cables, order parts as necessary for thermal imaging system.
95356	12/6/00	Install turbine flowmeters (2 each, ft4-8aeysrleA-5 ) in new nozzle test stand.
95358	12/6/00	Oven in paint shop needs to be calibrated.
95367	12/6/00	Electronic counter in speed switch calibration machine is not indicating speed - lights will not come on. Work stoppage. Need repaired ASAP. Thank you.
95397	12/7/00	New P-3 foam pouring oven needs timer install
95406	12/7/00	Repair switch to metal photo machine
95432	12/7/00	Speed problem still exists, affects vibration measuring capabilities. No assistance as of yet from maintenance department.

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
95484	12/7/00	Replace anodes/handles as necessary for DC power supply for plating tank.
95497	12/7/00	Repair digimite for testing T27 engines. Has complete task
95502	12/7/00	Spu down in test cell no. 12, 11, & 9. Needs assistance as soon as possible. Cells cannot be operated at this time. Thanks,
95509	12/7/00	Dehumidifier unit "A", SN 9207558, at runway 19 is not processing air. All AC have high relative humidity levels. Use 7F5KC55.
95525	12/7/00	Install flowmeter
95537	12/7/00	The digital readout on the jig bore is not working, work stoppage
95542	12/7/00	Swivelhead cycle not complete
95552	12/7/00	Maho--swivelhead cycle not complete. (second shift unable to resolve problem)
95555	12/7/00	Sip jig grinder is vibrating
95621	12/8/00	I.D o.D machine not reading
95622	12/8/00	Computer printer constantly jams. Work stoppage See NA store.
95631	12/8/00	Please check steam spence valve in the 46 hanger. ASKARS side. FMD
95651	12/8/00	Will not stop doing synchronization runs
95652	12/8/00	Problems with process controller on ASE #8. Work stoppage!
95658	12/9/00	Attn 65800.3rd shift: during last night's shift stacker 5 went down 5 times and stacker 2 went down 7 times . Fixed on 3rd shift
95659	12/9/00	Attn 65800.3rd shift; during Wednesday nights shift stacker 5 went down 3 times and stacker 2 went down 4 times. Fixed on 3rd shift
95660	12/9/00	Attn 6580 3rd shift . During tuesday nights shift stacker 5 went down 5 times and stacker 2 went down 3 times . Fixed on 3rd shift
95664	12/9/00	T58 G/G balance machine will not read unbalance. Work stop!
95672	12/9/00	Turn table in Robot room won't turn.
95674	12/9/00	NF drive RPM fluctuating (attention 3rd shift)
95696	12/11/00	Scrubber A-OH1 is down. This is a work stoppage. Thanks
95700	12/11/00	NF drive fluctuating / work stop /
95743	12/11/00	Time clock P/A #65923022307 is not allowing artisans to clock work.
95758	12/11/00	When AGV picks pallets they fail to transfer over.
95771	12/11/00	Check temperature controller, over temperature controller and chart recorder for accuracy and calibration.
95772	12/11/00	Perform temperature uniformity test on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A.
95800	12/11/00	T64 manual fuel control test stand appears to have a bad spot in the NF variable rheostat. NG speed varies approx. 200 RPM at different times during test. Contact for more details.
95814	12/11/00	Silver streak automated penetrant line. Motor burning up. Work stoppage.
95873	12/12/00	I have a compaq computer workstation (4000 model 90) which will not recognize the BA350 expansion cabinet. This item is under a maintenance contract with compaq.
95890	12/12/00	Dehumidifier unit "A" at runway 19 will not operate in automatic mode. Use 7F5KC55.
95915	12/12/00	Pilot lite will not start on AQ

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Ticket No	Date Created	Problem
95945	12/12/00	Scrubber on silver and cadmium line is not working. Need someone to check and see if it is off for a reason or can it be restarted. Thanks.
95951	12/12/00	Pilot lite will not start on A.Q.
95959	12/13/00	Install thermocouple wires for chart recorders on heat treat furnaces.
95964	12/13/00	Nc sip jig bore. Keyboard not responding. Work stoppage. Please check
95978	12/13/00	Sip 740 will not respond in manual mode, need to check W axis.
96019	12/13/00	Pallet changer stuck on Cincinnati Mill
96025	12/13/00	Stacker #1 will not do "retrieves"
96034	12/13/00	Check DC power supply for H3 plating tank
96050	12/13/00	ASE #3 is having flow problems. A valve is not working properly or not receiving an electrical signal.
96057	12/13/00	Please replace amp gauge sight glass on tank 033. This is the hard anodize tank. Dayshift thanks
96058	12/13/00	Please replace temp control unit on tank 059. Unit cannot be calibrated. (dayshift thanks
96062	12/13/00	Stacker #5 conveyor height sensor failure
96063	12/13/00	Stacker #2 deposit failure
96074	12/14/00	Furnace B will not heat, vacuum instrumentation problems
96092	12/14/00	RCA test stand #10 cut out switch inoperable work stoppage
96096	12/14/00	Please install thermostat on welding electrode oven per instructions.
96142	12/14/00	P&D 22FR (blending) down. Outbound gate does not drop when AGV arrives for pickup
96169	12/14/00	Install thermocouple wiring for chart recorders on heat treat furnaces.
96172	12/14/00	Temperature uniformity survey on all heat treat furnaces as per: metallurgical LPS CP 05-2-EE-9379, revision A/ pyrometric controls and testing requirements for equipment used for the thermal processing of aircraft components.
96178	12/14/00	Monitor went black and would not come back on
96185	12/14/00	Agie wire cut EDM machine non return valve bath circuit leaking
96188	12/15/00	Attn: 65800 stacker 5 down x3 3rd shift fixed
96190	12/15/00	High-low valve shifting / work stop /
96194	12/15/00	Stacker system in loft area will not operate. Work stoppage. Need help ASAP. Thanks
96199	12/15/00	Meter on scrubber CR2R is malfunctioning.
96202	12/15/00	Gisholt balancing machine is making a loud noise. Please assist as soon as possible.
96213	12/15/00	2nd request-ref ticket 95509 DTD 12/07/2000-dehumidifier unit "A" at RW 19 not processing air properly. All AC have high %rh. Use 7F5KC55.
96220	12/15/00	Install chart recorder for blade fixture.
96228	12/15/00	Opical comparator will not come on. Please assist. Thanks
96298	12/15/00	Repair RPM on auxiliary cart in starter test cell.
96302	12/15/00	Process controllers counter acting each other suspected loose wire (work stoppage attention 2nd shift)
96303	12/15/00	System will not stop synchronization run

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Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
96332	12/16/00	Cutout switch cable bad. (RCA room) -
96346	12/18/00	Monarch lathe burn up transformer
96387	12/18/00	Not dimpling properly.
96392	12/18/00	Something wrong with controller on no.2 sip
96393	12/18/00	Electronic counter is still not working properly. Was checked last week. Lights are on, but numbers still do not show. Work stoppage.
96426	12/18/00	The Warner & Swasey grinder has a hydro pump fault
96436	12/19/00	December 15, 2000 attention: 65800 stacker #5 down
96437	12/19/00	December 15, 2000 attention: 65800 stacker #5 down - 3rd shift x2 fixed
96438	12/19/00	Attention: 65800 stacker #2 down - 3rd shift -
96444	12/19/00	Dehumidifier unit "G" at runway 28 will not operate in manual or automatic mode. Use 7F5KC55.
96446	12/19/00	RF-4B aircraft buno 157342 is not reporting back to dacs computer at bld 1665 from RW 28. A/C is located at site I1 at RW 28. Use 7F5KC55.
96455	12/19/00	Laser will not work
96490	12/19/00	Test cell will not shut down when emergency button is hit or will not shut down when requested through the computer. Can you assist us ASAP on this? Work stoppage. 650's areach Thanks
96496	12/19/00	Dehumidifier unit "A" at runway 19 has a reactivation air failure light. Aircraft have high humidity levels. Use 7F5KC55.
96500	12/19/00	Fax machine not receiving faxes.
96521	12/19/00	The tool change button on the G&I came off, cannot change tool. Work stoppage
96523	12/19/00	The #1 sip jig grinder's fan in the control cabinet has stopped running, possible work stoppage
96568	12/20/00	Maho is nonfunctional. Electronic problems.
96570	12/20/00	EDC test cell won't start up
96604	12/20/00	TAA on computer for clocking OT will not work. When I try to clock OT it says incorrect date entered.
96615	12/20/00	Vacuum pump not working
96623	12/20/00	Strippit laser machine will not home; it goes axis limit every time.
96642	12/20/00	Control on new water knife wont come on. Needs some tlc. Work stoppage. Also need indicator lites replaced. Thanks
96647	12/20/00	Regulator spin tester will not change RPM's electrically, but will with manual input. W/stoppage
96667	12/20/00	December 19, 2000 attention: 65800 stacker #2 down - 3rd shift 3 times down.
96668	12/21/00	Attention: 95800 3rd shift stacker #2 down - 2 times. Stacker #5 down - 3 times.
96687	12/21/00	Automatic penetrant line, station #5 electrical line severed
96744	12/21/00	Maho mill has a defect in remote control. Help!
96774	12/21/00	Machine fails to answer request of horizontal movement.
96779	12/21/00	The Devlieg will not move in X axis, work stoppage,
96780	12/22/00	Work stoppage: 408 balance machine pickup wire broken urgent!!!!!! Located @ column C26

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
96781	12/22/00	Attention: 65800 stacker #5 down- 3 times. 3rd shift on call-
96807	12/22/00	Reset VG fault breaker on test stand work stop
96808	12/22/00	Need battery back up system replaced on the citizen lathe as soon as possible. Aware of this already as per conversation
96816	12/22/00	VF drive fault again (work stoppage)
96817	12/22/00	VF drive fault again (work stoppage)
96819	12/22/00	Automated storage and retrieval system in building 4225 not working properly. The pans are timing out on the conveyor system and we are having to reset system.
96821	12/22/00	Temperature controller on T58 lube test stand in 4&5 test cell inoperative. Work stoppage
96836	12/26/00	F402 hard bearing balance machine is locking up. Work stop!
96850	12/26/00	Assembly stand #2 in shop 96556 bldg 133 will not operate up/down. Work stoppage.
96872	12/26/00	Runway 28 bubble 2 has no power to anything, bubble 1 ok
96887	12/26/00	NG drive fault warning after each speed change
96888	12/26/00	Drive will not operate
96890	12/26/00	A4 rudder test stand not enough output on surface pedal
96898	12/26/00	Elevator will not move on clean line
96900	12/26/00	Drive will not start! Hey, thanks!!
96910	12/27/00	Repair broken cannon plug
96912	12/27/00	NG drive will not operate (work stoppage since 0500)
96920	12/27/00	Power was taken down and machine will not come up. Need to check and see if he can get it back on line.
96935	12/27/00	AGV #1 does not allow clearance of photo-eyes by pallets during pickup.
96943	12/27/00	AGV 2 will only run in one direction
96980	12/27/00	High-pressure fuel pump will not reset.
96986	12/27/00	Monitoring unit is not working properly is not cutting off steam at proper temperature .safety work stoppage!!
96989	12/27/00	No RPM!
96990	12/27/00	No fuel temperature control!
96992	12/27/00	E stop failure for 2nd shift on stacker LIS 24
97050	12/28/00	Stacker #5 auto timeout failure
97051	12/28/00	Stacker #5 fork overhang
97057	12/28/00	Stacker #5 fork fork overhang left
97061	12/29/00	T64 test bench has had a fuel temperature problem ,see ticket #97023, this test bench's heater is totally inoperable an has become a work stoppage
97115	12/29/00	Test cell #6 needs a transducer replaced point-9 0-100 work stoppage.
97117	12/29/00	Stacker #5 intermitate fore fork overhang errors
97161	1/2/01	Machine stuck on limit switch
97172	1/2/01	Eaton Leonard tube bender will not start or reset. Low battery indication on console. Board may need reseating.



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Ticket No	Date Created	Problem
97205	1/2/01	Has 2 each bore scope that need to light repaired ASAP work stoppage
97213	1/2/01	Shop 652000 to repair ASE #4, located in shop 96335 TS1E8310000.
97219	1/2/01	Computer screen on "hot air channel #3" comes on then goes blank. Work stoppage!
97225	1/2/01	T58 balancing machine getting unstable and non-repeatable readings. Work stoppage !
97225	1/2/01	T58 balancing machine getting unstable and non-repeatable readings. Work stoppage !
97227	1/2/01	T400 balancing machine getting unstable and non repeatable readings. Work stoppage !
97228	1/2/01	AGV has no power
97233	1/2/01	This is a change to ticket #97225 it should have been the T64 balancing machine,same problem the above EIN # is correct.
97273	1/2/01	Dehumidifier unit "B" at runway 19 will not run in automatic mode. Use 7F5KC55.
97278	1/2/01	Vib. Pick-up not working
97282	1/2/01	The #4 sip jig bore, X and Y axis drives are not working, work stoppage
97289	1/3/01	3rd shift: stacker 5 had fork failure 7 times during last night's shift. Fixed on 3rd shift
97348	1/3/01	Agie wire cutter down.
97378	1/3/01	SIS stacker 3 load overhang left. Attn: 2nd shift.
97380	1/3/01	SIS stacker 3 ctn jam. Attn: 2nd shift.
97429	1/4/01	Large autoclave computer problem
97430	1/4/01	Check fuel supply controls and alarms.
97433	1/4/01	Cart not working.
97434	1/4/01	Problem with controller.
97438	1/4/01	Spindle stops
97447	1/4/01	Flow or P3 problems, process controller?
97531	1/4/01	Tank #451 low level alarm keeps coming on and accumulator is not working
97532	1/4/01	Stacker #5 fore fork empty bin error
97535	1/4/01	Repair status of hw 4 pump no EIN
97536	1/4/01	Repair high temp status for FMS system
97572	1/5/01	Huffman has multiple problems. The solution to these problems seem to be quite evasive. I feel we should call in the factory folks.
97574	1/5/01	Desk jet printer has been sounding like gear is striped, now it has stopped working. Please expedite.
97579	1/5/01	P3 fairing oven has a burnt out temperature light.
97664	1/5/01	Replace all filters and clean, on 400hz converters.
97688	1/5/01	Perform maintenance on LIS for 2nd shift
97689	1/5/01	Perform maintenance on SIS #1 for 2nd shift
97690	1/5/01	Perform maintenance on SIS #3 for 2nd shift
97691	1/5/01	Perform maintenance on SLIS for 2nd shift

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Ticket No	Date Created	Problem
97692	1/5/01	Perform maintenance on all LIS conveyers for 2nd shift
97693	1/5/01	Perform maintenance on SIS #2 for 2nd shift
97694	1/5/01	Perform maintenance on SIS conveyor for 2nd shift
97695	1/5/01	Perform maintenance on LIS 23 stacker for 2nd shift
97696	1/5/01	Perform maintenance on LIS 24 for 2nd shift
97709	1/6/01	NG drive breaker keeps tripping out
97718	1/6/01	Major malfunction! Servo error! No machine movement! Dead! OT scheduled on this one. Please try to fix real quick!!! Thanks guys.
97722	1/7/01	F402-406 balance machine will not repeat set-up. Work stop!
97723	1/7/01	T58 comp balance machine electronic package light burned out.
97724	1/7/01	NF drive is inoperable
97727	1/8/01	NG drive inoperable.
97728	1/8/01	T58 compressor balance machine will not repeat. Work stop!
97744	1/8/01	Stacker #2, not working
97753	1/8/01	No power in the test cell to computers and other hardware. Work stoppage
97789	1/8/01	No power to the F402 test cell UPS circuits. Work stoppage.
97794	1/8/01	Automatic penetrant line, station #8 fuse blown, work stoppage.
97806	1/8/01	Ditmco showing an ata error. Work stoppage.
97841	1/8/01	No display on machine or monitor in program mode on l/h Eaton Leonard tube bender.
97861	1/8/01	Chart recorder needs ink. Please fix ASAP.
97870	1/8/01	The #4 Pratt & Whitney jig bore has A axis drive problem, needs resetting work stoppage
97873	1/8/01	Crane froze in place parts in acid tank need to be remove now help
97879	1/8/01	Please shut the current off to chrome scrubber. This is due to 6.8 issuing a non-compliance because of exhaust levels thanks
97905	1/9/01	Please change edp on ASE #7 test stand
97908	1/9/01	CNC electronic Komo mill has a warning 307apc alarm A axis battery down 1
97910	1/9/01	Automatic penetrant line, sensor in dryer needs adjusting
97911	1/9/01	Look at monitor for me please.
97914	1/9/01	Speed box #2 doesn't function properly.
97915	1/9/01	Vibration analyzer (rockland system) card "A" doesn't work.
97919	1/9/01	Small autoclave main cooling pump won't come on.
97936	1/9/01	Microchine is not variable. When unit is turned on unit runs wide open
97988	1/9/01	Work stoppage the firing switch for the laset broke in two pieces. Needs replacing. "work stoppage"
97990	1/9/01	Work stoppage 400 cycle generator located in hot air channel test area inoperable. Repair as necessary.
97996	1/9/01	Need to have mechanic assist factory technician on test stand
98003	1/9/01	SIS stacker 3 extractor encoder failure. Attn: 2nd shift.
98006	1/9/01	Stacker #5 shut down calibration

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Ticket No	Date Created	Problem
98015	1/10/01	T-64 balance machine is down . It will not read any amount. It only shows 270 degrees on th left at frist and now shows 270 on both sides
98024	1/10/01	Computer will not come up on machine tool, CNC maintenance mechanic on the medalist
98042	1/10/01	Need to check controller on gas generator-thanks
98061	1/10/01	T58 balance machine 20-20 pac will not read angle.
98080	1/10/01	Please have 652 correct electrical problem in hook tester
98104	1/10/01	The #2 sip jig grinder has a problem, work stoppage
98145	1/11/01	T2 will not maintain 75 F / work stop /
98159	1/11/01	Follow-up to prior repairs made to fan motor on strippit laser. Wrong fan motor still on machine will not safely remove explosive fumes from areach Work stoppage for all work on this machine until corrected.
98177	1/11/01	2020 pack for F-400 balancing machine down, work stoppage
98243	1/11/01	Follow up on NF drive on ASE 3
98286	1/12/01	Chip detector light out on test cell #2. Work stoppage!
98288	1/12/01	Turn on electric disconnect above Bullard lathe (VLT)
98328	1/12/01	We need about 50 cables repaired or replaced if necessary.
98331	1/12/01	Lan line cable box for the shop clocking terminal needs to be reattached to the wall.
98372	1/12/01	E stop button broken. Machine will not run.
98375	1/12/01	Torque is fluctuating on ASE #7 test stand: work stoppage:
98378	1/12/01	Width failure for LIS 2nd shift
98379	1/12/01	Rear forks overhang LIS 23 2nd shift
98380	1/12/01	Max travel failure LIS 24 2nd shift
98387	1/13/01	Computer system is down .will not boot. This is a work stoppage!!
98392	1/13/01	Both side of stacker keep erroring photo sensor
98427	1/16/01	Holding pump failed on furnace A. Check controls.
98436	1/16/01	Repair electronic problems.
98438	1/16/01	Plastic media blaster power on/off switch is inoperative again, request repair or replacement. Sent 01/16/01 at 0810.
98445	1/16/01	Komo mill X in extreme overtravel machine won't come up
98470	1/16/01	Remove and install new 400hz power supply
98545	1/16/01	Gas generator has a bad thermo couple
98547	1/16/01	Reset timer switch on outside lights on outside of building 188. (job already complete) thanks!!
98590	1/17/01	PM Sciaky spot welder. Disassemble necessary current carrying components and clean.
98591	1/17/01	Check table and knee operation. Repair as necessary
98634	1/17/01	Microchine is not variable. When unit is turned on unit runs wide open
98643	1/17/01	Computer smoking on laser cncv shop in bldg 137
98664	1/17/01	Feeds don't work, spindle jog doesn't work. Please fix.
98688	1/17/01	Avtron has no voltage output. Work-stoppage

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Ticket No	Date Created	Problem
98700	1/17/01	Stacker 5 down.
98701	1/17/01	SIS stacker 1 deposit failure.
98714	1/17/01	Need to install 2 calibration port's on silver streak in NDI shop. Need a plumber and electrician, for calibration personnel.
98733	1/18/01	Attn 65800 3rd shift stacker 5 quit working on 3 occasions during last night's shift fixed on 3rd shift
98736	1/18/01	Check fuel sensor and controls
98741	1/18/01	Power outage
98743	1/18/01	Laser is overheating again. It appears there is a blockage in the water lines.
98758	1/18/01	Computer smoking on laser cncv shop in bldg 137
98776	1/18/01	Interlock switch on back door needs to be adjusted.
98820	1/18/01	#6110 machine control failure.
98848	1/18/01	Perform temperature uniformity test on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A.
98851	1/18/01	NF drive circuit breaker needs to be reset work stop
98858	1/18/01	The Campbell grinder's table will not rotate, work stoppage
98867	1/18/01	Automated penetrant line (silver streak) will not start up after shutting down.poc anybody in work areach Work stoppage.
98899	1/19/01	Work stoppage: computer on test stand #9 in the RCA room is "locked up"
98907	1/19/01	Fax machine needs to be cleaned, leaving large black strips across the paper
98923	1/19/01	Cooling tower fans will not come on for T64 test cell.
98934	1/19/01	652 personnel. Auto line (silver streak) is down and can't get up. Please check and repair.
98991	1/19/01	Thermocouple =11 on accurcy test equipment not reading correctly. Work stoppage.
98999	1/19/01	UPS is down in test cell work stoppage
99002	1/19/01	Perform maintenance on SIS #1 2nd shift
99003	1/19/01	Perform maintenance on SIS #2 2nd shift
99004	1/19/01	Perform maintenance on SIS #3 2nd shift
99005	1/19/01	Perform maintenance on SIS conveyor 2nd shift
99006	1/19/01	Perform maintenance on LIS 23 2nd shift
99007	1/19/01	Perform maintenance on LIS 24 2nd shift
99008	1/19/01	Perform maintenance on LIS 2nd shift
99009	1/19/01	Perform maintenance on LIS convyers 2nd shift
99010	1/19/01	Perform maintenance on SLIS 2nd shift
99011	1/19/01	Perform maintenance on SLIS conveyor 2nd shift
99021	1/20/01	The #2 sip jig grinder is jumping in X axis, work stoppage
99048	1/22/01	Furnace a holding pump will not start and run
99050	1/22/01	Check hydraulic pump on robotic shot peen machine, possible blown fuse

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
99057	1/22/01	The aft. trans test cell tach. is only registering 243 RPM's, 2643 it must register a minimum of 2665. Calibration says its in cal and the problem is electrical. Work stop!! Thanks
99064	1/22/01	Repair photo cell
99066	1/22/01	Repair electronic problems is ASKARS.
99126	1/22/01	Two each electrical manometers rejected by calibration need repair or replacement as required. One manometer #4 measure "HG and the other manometer #2 measures "H2O.
99127	1/22/01	Check excition voltage at whirl tower.
99128	1/22/01	Test stand #3 in the RCA room needs floppy drive changed.
99135	1/22/01	6T64 balance machine Over ranges during set up.
99143	1/22/01	Small oven will not shut down properly. Thanks
99144	1/22/01	Waste water pits needs repair to prevent alarms from going off prematurely. Thanks
99166	1/22/01	A-OH1 is down due to breaker. Please reset. This is a work stoppage. Thanks
99167	1/22/01	Scrubber AOH1 is not running, the breaker has tripped.
99169	1/22/01	Assist Johnson Control in new chiller connections
99174	1/22/01	Stacker 5 fork overhang
99175	1/22/01	Stacker 5 fork overhang
99176	1/22/01	Phenolic block under vibration transducer cracked. Need replacement. One definite ASAP. Two (2) if available.
99177	1/22/01	2020 pack on balance reading all 0. Work stoppage.
99178	1/22/01	2020 pack on balance reading all 0. Work stoppage.
99183	1/23/01	T64 balance machine will not repeat set-up. Work stop
99195	1/23/01	Makeup air fan J-2 on stack #2 not operating. The fan didn'T start with the rest of the system. Charge to 7F5KS31
99198	1/23/01	Pdm team found makeup air fan J-3 on stack #3 not operating. The fan didn'T start with the rest of the system. Found on routine vibration checks. Charge to 7F5KS31
99268	1/23/01	V.F. drive fault work stoppage
99278	1/23/01	The #2 sip jig grinder is jumping in X axis again work stoppage
99296	1/24/01	ASE 3 NF drive will not come on line. Workstop
99302	1/24/01	Check controls and operation.
99303	1/24/01	Repair controls, DC drive, brake, check operations.
99318	1/24/01	Dehumidifier unit located on clamshelter #2 at RW 28 will not restart from automatic mode. Use 7F5KC55.
99330	1/24/01	Digital read out not working properly on milling machine on rotory head mill in back of shop.
99336	1/24/01	Work stoppage: need to have test stand #1 torque read out checked.
99361	1/24/01	Computer section of control panel will not power up. Calibration needs up to perform their portion of the proto typing being perform on units for this test fixture/equipment! Thanks!
99380	1/24/01	Calibration red tagged our controller. Thanks

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
99385	1/24/01	Computer display inoperative on ASE test stand #7 in shop 6.2.96332. Notify when complete
99389	1/24/01	Repair electrical lead on test cell work stoppage
99395	1/24/01	Optical speed pick-up power cable badly worn. Needs replaced.
99415	1/24/01	LIS 24 travel max travel failure.
99416	1/24/01	Repair electronic drive on ASE #3 (6.3.658)
99431	1/25/01	T64 & T58 balance machine 2020 pack down read 0 on the amount & 270 on the angle. Work stoppage
99447	1/25/01	Check existing controls on small abar to verify if will work with type N thermocouples.
99464	1/25/01	Repair cable for engine
99487	1/25/01	Check headstock for X-ray in exposure room. Will not synchronize with tail-stock.
99517	1/25/01	Test stand down/ no power
99536	1/25/01	Check yoke drive control. Left/right hangs up/relay sticks.
99541	1/25/01	Program meter and scale unit.
99570	1/26/01	Check and test furnace.
99584	1/26/01	Mouse is not working on the computer in the shop area need to replace right away.
99607	1/26/01	T 400 bal machine has no repeatability work stoppage
99629	1/26/01	CNC citizen lathe Servo fault, work stoppage
99640	1/26/01	Adjust pressure engine #3 shot sensor
99667	1/26/01	NF drive wont come on work stop
99680	1/26/01	Breaker has tripped again on A-OH1 scrubber. This is a work stoppage. Thanks
99681	1/26/01	Scrubber AOH1 is not running, the breaker has tripped again. Please start scrubber back up.
99693	1/26/01	Digital readout not functioning properly
99702	1/27/01	False read in cell. Work stoppage
99727	1/29/01	UPS has failed. Furnace down, work stoppage. Control system has no power.
99734	1/29/01	Receiving no indication of water flow on meter even though there is flow to engine.
99735	1/29/01	Receiving nogo signal for decu's on monitor.
99769	1/29/01	Rollers will not come on AGV#1 with a forward.
99784	1/29/01	Button sticking on "Z" axis of digital read out.
99792	1/29/01	The motor on the large roller in the sheetmetal shop is making a noise (bearing).see for info.
99809	1/29/01	Chart print out machine for the E2/C2 propeller blade bonding unit has a electrical short. work stoppage
99816	1/29/01	Repair ASKARS problems.
99818	1/29/01	Dehumidifier unit "I" at runway 28 has a fault light. Use 7F5KC55. System currently running on backup unit.
99838	1/29/01	Load overhang on LIS 2nd shift

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
99840	1/29/01	Fwd forks overhang left on LIS 24 2nd shift
99851	1/30/01	Please restart scrubber AOH1.
99872	1/30/01	Repair heater switch in cat test cell.
99898	1/30/01	Reinstall the bus bars on tank 155.
99900	1/30/01	T-400 balancer repair 2k CMOS board
99901	1/30/01	406 balance machine RPM unstable erratic readings. (soft bearing machine )
99929	1/30/01	Replace temperature controller on small abar furnace. Wire for type N thermocouple.
99950	1/30/01	NG drive on T58 mech 1 will not come on line. Checking on it. Work stop
99973	1/30/01	Install control wiring
99974	1/30/01	Unable to get consecutive repeatable readings from one run to the next, erratic readings.
99978	1/30/01	402 balance machine 2020 pack will not go into single or duble comp. Work stoppage.
99979	1/30/01	System will not bring down shelves 177 and 69
99981	1/30/01	Hook up TT harness on #1 carrier work stoppage
99988	1/31/01	NG drive on T58 manual test stand will not come up / work stop / / continuation of ticket#99950 submitted 01-30-01
99997	1/31/01	Repair the temp. Controller on tank 168A. Needs repair before it can be calibrated. Thanks
100022	1/31/01	Safety issue – troubleshoot potential miswired pump differential switch to controls of T58 cell #3 which shuts down equipment while testing jet engine.
100044	1/31/01	Repair centrifugal switch on manual shot peen machine , work order will be posted on the viewing glass
100045	1/31/01	Cannot obtain wp flow on ASE #3. Possibly esonics or flow meter. / work stop /
100064	1/31/01	Test stand 4/5 test cell .keep shutting off
100099	1/31/01	No flow indication on instruments
100101	1/31/01	Erratic readings, after running for a period of time will not repeat. Possibly electronic or mechanical (send to 6.3.652 dayshift)
100102	1/31/01	Fow not indicating on readouts (6.3.658)
100126	2/1/01	Test cell 264, electronic RPM and torque counter isn't working
100140	2/1/01	Breaker has tripped in the J-79 balancing machine, won't turn on we are work stoppage.
100174	2/1/01	I need my phone number #464-8230 put on the group office answering pick-up. Example,*73 in building 4225
100206	2/1/01	Check/repair power supply cable for shurtronics ultrasonic flaw detector.
100212	2/1/01	Mainscreen says tanks 416B & 418B are not ready in enabled mode and gives no indication why. Localized burnt smell. Thanks.
100227	2/1/01	Breaker has kicked ot again on the anodize scrubber. A-OH1 work stoppage--- thanks
100228	2/1/01	Silver streak down - lost power - work stoppage
100232	2/1/01	Phasing incorrect on new 400 cycle generator (6.3.658)

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
100233	2/1/01	Instrumentation fluctuation on (NF RPM/Dyno RPM) dyno torque and shp readings. Work stoppage note: calibration has been notified
100248	2/2/01	Digital therm. On tank 100 not working properly. Repair or replace as required. Thanks
100272	2/2/01	Digital readout does not large monark lathe
100277	2/2/01	Hpms not communicating work stop
100328	2/2/01	Dehumidifier unit "A" runway 19 not processing air use 7F5KC55.
100329	2/2/01	Check controls, program, plc, troubleshoot version press.
100339	2/2/01	Machine won't work
100352	2/2/01	Follow up on vibration problem onn #5 pneumatic compressor
100353	2/2/01	Follow up on vibration problem onn #4 pneumatic compressor
100374	2/5/01	CNC citizen computer fault and need pattons assistance work stoppage
100458	2/5/01	Perform temperature uniformity test on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A.
100461	2/5/01	Check mirco poise balancer, calibrate, adjust voltages and set-up computer.
100467	2/5/01	Dehumidifier unit "I" at runway 28 has fault light and is not operating properly. Use 7F5KC55.
100468	2/5/01	Digital read out will not hold positional memory. One of the axis cables is showing signs of wear. Please fix.
100469	2/5/01	CNC electronic needed to work on the Bullard lathe, cycle start won't work, work stoppage need assistance
100483	2/5/01	Scrubber CR-1 has shut down. We need restarted ASAP. Work stoppage. Thanks
100499	2/5/01	Ditmco continuity checks read high by 3-5 ohms, work stoppage
100510	2/5/01	Check shut down time problem on compressor EIN #wouldn'T take
100515	2/5/01	Perform maintenance on SIS #3 2nd shift
100516	2/5/01	Perform maintenance on LIS 2nd shift
100518	2/5/01	Perform maintenance on SIS conveyor 2nd shift
100519	2/5/01	Perform maintenance on SLIS conveyor on 2nd shift
100520	2/5/01	Perform maintenance on SLIS 2nd shift
100521	2/5/01	Perform maintenance on LIS 23 2nd shift
100522	2/5/01	Perform maintenance on LIS convyers 2nd shift
100523	2/5/01	Perform maintenance on SIS #1 2nd shift
100524	2/5/01	Perform maintenance on LIS 24 2nd shift
100525	2/5/01	Perform maintenance on SIS #2 2nd shift
100526	2/5/01	Check hwp3 alarm no EIN
100528	2/5/01	Travel error on LIS stacker
100529	2/5/01	Stacker 5 sub system computer error
100554	2/6/01	Replace ph probe
100563	2/6/01	Repair ASKARS electrical problems.
100582	2/6/01	Apparent blown fuse. Work stoppage.



Industrial Maintenance Services  
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Ticket No	Date Created	Problem
100611	2/6/01	Work stop H53 gear box motor not working on press we need help bad thanks motor just clicks
100689	2/6/01	AGV errors out at P&D 22 and at the stacker
100692	2/6/01	AGV errors out at P&D 22 and at the stacker
100699	2/7/01	Stacker 2 equired an emergency stop during last night's shift
100711	2/7/01	Control thermocouple has failed on furnace D
100712	2/7/01	Top thermocouple has failed on furnace E
100722	2/7/01	The heat on tank 105 has quit. This is a work stoppage. Thanks
100724	2/7/01	AGV #2 continues to error out when leaving stacker with B end forward. Also will not align correctly for start-up.
100733	2/7/01	Repair Landis grinder, replace defective components.
100737	2/7/01	Getting no indication from RPM gauge (won't light up) on dowty test stand #3013 /
100755	2/7/01	Preserved aircraft on dehumidification row "G" at runway 28 are indicating negative (-) %rh values.
100766	2/7/01	Preserved F-4 aircraft buno 153820 at runway 28 not reporting through dacs to computer at building 1665.
100769	2/7/01	Preserved F-4 aircraft buno 158353 stored at runway 19 not reporting through dacs to computer at building 1665.
100770	2/7/01	CNC citizen Servo errow machine hard down
100773	2/7/01	Grinder has stopped again. Most likely electronic. Please fix.
100798	2/7/01	Bar code wand on computer 022947 and 047973 will not work. 022947 will work sometimes on white paper but will not work on blue op-doc. 047973 will not work now on anything. That leaves only one operational wand in the office.
100799	2/7/01	Avtron test stand shorts out regulator. Work-stoppage priority #1 help!
100804	2/7/01	Problems on the N.C. wotan need this machine up as soon as possible. Holding up a P-3 blade assy in the prop shop. thanks
100819	2/7/01	The wotan has a Servo overload error and will not come out of E-stop
100825	2/8/01	Stacker 2 had a major problem during last night's shift. 2nd shift maint crew was working on it when I came in and it went down 14 times during 3rd shift. Adjusted on 3rd shift but it still has a problem
100843	2/8/01	CNC citizen workstoppage Servo errow heavy workload
100867	2/8/01	No vibration reading in test cell.
100871	2/8/01	No information
100872	2/8/01	Work stoppage: torque fluctuation indication on test stand #10 in the RCA room
100908	2/8/01	Reseach parts for H53 test cell
100919	2/8/01	Stand won't stabilize at 145 degrees work stop Electrical control problem
100952	2/8/01	Troubleshoot T58 TC3 closed cooling tower electrical system to ensure fans operate correctly (water temp below 80 degrees F:no fans; 80 degrees F to 100 degrees F:low spd fan; over 100 degrees F:hi spd fan) had prior problem with both fans running at water temp of 32 degrees F.
100959	2/8/01	SLIS is down; load misshandler. Can you help ? Tks
100960	2/8/01	Stacker #5 load-aboard failure

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Ticket No	Date Created	Problem
100967	2/8/01	Mau1 will not run in auto or manual per talk
100969	2/8/01	AGV #3 keeps erroring out at the stacker
100973	2/8/01	AGV #3 keeps erroring out at the stacker
100975	2/8/01	LIS 2 stacker 2 is in need of alignment. Recommended by AD 2nd shift maint.
100976	2/8/01	LIS 2 stacker 2 is in need of alignment. Recommended by AD 2nd shift maint.
101020	2/9/01	Automated penetrant line, sensor needs adjustment at station #10 (dryer).
101035	2/9/01	Plastic media blast cabinet on/off switch inoperative. Having to unplug to turn off.
101056	2/9/01	1- drive motor is not working on film processor.2- replenishing pumps are not working.3-solenoid switch is not letting water flow into tank.4- broken gear on water rack.
101082	2/9/01	Cincinnati grinder will not start. Work stoppage
101086	2/9/01	UNT 11 in alarm chiller off
101110	2/12/01	Computer is having difficulty logging on. Making strange noises as if it is trying to start up and unable to do so.
101120	2/12/01	Repair electronic problems in ASKARS.
101123	2/12/01	Test cell 1 has blown relay
101191	2/12/01	When trying to take T2 temp controller to +155, controller goes to minus reading work stop
101204	2/12/01	Hand held that has quit accepting data. We are at a work stoppage for this. We do not a computer that we can use to clock our work in and out. We rely on this a great deal.
101225	2/12/01	Check and repair or replace as necessary one each relative humidity sensor located in preserved F-4 AC buno 153820 located at site I3 at runway 28. Use 7F5KR55.
101239	2/12/01	J-79 turbine balance machine has overanged 3 times work stoppage
101262	2/12/01	Machine will not change from one circuit to the other. Please check. Landis grinder
101263	2/12/01	T-2 on test stand not working: work stoppage:
101264	2/12/01	T-2 on test stand not working: work stoppage:
101265	2/12/01	When trying to take T2 temp controller to +155, controller goes to minus reading work stop
101266	2/12/01	Replace control board in UPS system
101279	2/13/01	5 down.
101289	2/13/01	RPM gage messing up causing the machine to cut off
101298	2/13/01	Need spare card for broken rockland vib. System or back up needs to be order system is on its last leg
101315	2/13/01	Chech voltage from UPS that services the servers for the automated storage and retrieval system, building 4225. System down! Work stoppage!
101321	2/13/01	Check air dryer operation
101326	2/13/01	Sump pump to the test stand will not reset. Breaker keeps tripping. Need electrician to check out the test stand.
101333	2/13/01	Y azis jumping.

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
101339	2/13/01	Problems with "Y" axis
101344	2/13/01	Check/repair switch to tank #414b - work stoppage. See poc for location. Valve is not a problem. Will run on manual not automatic
101360	2/13/01	Sump pump on auxillary Test stand trips breaker. Work stoppage!!!
101387	2/13/01	Hard drive on computer making a horrible, irritating loud hum every time it's booted up, or goes on the intranet.
101398	2/13/01	The Pratt & Whitney #4 jig bore has a blown fuse on the axis drive
101399	2/13/01	Will not power up.
101400	2/13/01	System 12 error will not bring down tray 210
101404	2/13/01	The #2 sip jig grinder has a problem with the rotation of the head not staying on.
101405	2/13/01	The #2 sip jig grinder has a problem with the rotation of the head not staying on.
101406	2/13/01	Need T2 repaired on mech #1 test stand:
101444	2/14/01	Dehumidifier unit CS-2 at runway 28 is still running although humidity level in building is down to 14%. Check and adjust as necessary. Use 7F5KR55.
101502	2/14/01	Range won't stay as set, both ends. Readings are roaming in vibration intensity. Work stop.
101509	2/14/01	Check dwell operation, plc operation.
101529	2/14/01	Remstar stacker down
101530	2/14/01	Stacker #5 fork overhang
101533	2/15/01	Siphauser jig bore has blown a control fuse 6.3.658
101542	2/15/01	Machine will not start up
101544	2/15/01	Machine will not start up
101557	2/15/01	Smart knob on nortec 19 not working. Work stoppage on the NDT 176
101577	2/15/01	Request repair of hp laserjet 8000dn printer. Printer displays error code ("50.1 fuser error").
101639	2/15/01	T-4 probe will not read in F402 test cell. Work stoppage
101652	2/15/01	SLIS extractor encoder failure.
101653	2/15/01	Conveir at workstation will not come down.
101663	2/15/01	Repair temp control on tank 068 thanks
101664	2/15/01	Lis23 travel slowdown failure.
101707	2/16/01	V/G tracker in T64 test cell inoperable.
101708	2/16/01	Quick tool changer needs adjustment on clausing mill.
101722	2/16/01	Remove bad tranducer from test stand
101731	2/16/01	Check operation of SCR controller units, check elements and wiring, replaced as necessary.
101770	2/16/01	Error code O56,-15V to Servo board. Y axis not functioning properly. Work stoppage, l/h Eaton Leonard tubing bender.
101783	2/17/01	Digital flowmeter on test stand shows error, calibration needs to program flowmeter.
101812	2/20/01	No power to filter tester /

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Ticket No	Date Created	Problem
101819	2/20/01	Range won't stay as set, both ends. Readings are roaming in vibration intensity. Work stop.
101829	2/20/01	Check the cyanide sensors for proper operation. Thanks
101838	2/20/01	Hourmeter inoperable on l/r compressor#1. Send to 65100
101864	2/20/01	Bridgeport mill not feeding.
101873	2/20/01	LIS 2 stacker 2 is in need of alignment. Recommended by AD 2nd shift maint.
101875	2/20/01	Bad thermocouple wire.
101881	2/20/01	On Mezzanine C, in 930 SBU, intermitten and ~2 minute cyclical power surge causing computer monitor screens to fluctuate. Feedback can also be heard through computer speakers. Have discussed
101885	2/20/01	P3 air fluctuation on process controller / work stop /
101915	2/20/01	Repair status alarm on AHU20 EIN #didn'T take 65923
101925	2/21/01	Perform temperature uniformity survey on heat treat furnaces. Per metallurgical LPS CP 05-2-EE-9379, revision A, apply with AMS 2750.
101931	2/21/01	Load configuration on memory cards, label cards with furnace name and EIN number.
101948	2/21/01	Mechanical pump is tripping contactor, causing failure alarms
101950	2/21/01	Bottom TC has failed
101974	2/21/01	VMC 75 needs the parameters checked on the controller and verify settings to accommodate the down load of programs with the dnc systems.
101994	2/21/01	T2 switch inoperative / work stop /
101995	2/21/01	Light switch in test cell #9 sizzles and smells like something burning when you turn it on. Safety hazard and possible work stoppage with no lights.
102021	2/21/01	Hydraulics test stand does not heat up hyd fluid as it should
102033	2/21/01	Remove FMS thermostat and replace with standard one ASAP
102048	2/21/01	Need power lamp indicator for DC current on test stand.
102050	2/21/01	Install new thermocouple in furnace E
102052	2/21/01	Re-generate deimin water system
102066	2/21/01	Crane on clean line is not responding possible breaker popped
102068	2/21/01	T-2 on test stand shut off by its self: work stoppage:
102072	2/22/01	T2 switch inoperative / work stop /
102115	2/22/01	Repair ASKARS electronic problems.
102118	2/22/01	Remote pendants on S-M5 automated welding machines need refurbishing. (3 each)
102125	2/22/01	Req elect fix multiple bridge hoist inverter faults on all cranes again. Thanks.
102150	2/22/01	Engine assembly stand not operating.
102175	2/22/01	Over-temp needs to be reset.
102179	2/22/01	The digital readout on the new Bullard is not working properly
102182	2/22/01	The digital readout on the Bullard is not working properly,
102197	2/22/01	Perform maintenance on SIS #2 on 2nd shift

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Ticket No	Date Created	Problem
102198	2/22/01	Perform maintenance on SIS #3 on 2nd shift
102199	2/22/01	Perform maintenance on SLIS conveyor on 2nd shift
102200	2/22/01	Perform maintenance on SLIS on 2nd shift
102201	2/22/01	Perform maintenance on SIS conveyor on 2nd shift
102202	2/22/01	Perform maintenance on LIS 23 on 2nd shift
102203	2/22/01	Perform maintenance on SIS #1 on 2nd shift
102204	2/22/01	Perform maintenance on LIS conveyers on 2nd shift
102205	2/22/01	Perform maintenance on LIS 24 on 2nd shift
102206	2/22/01	Perform maintenance on LIS on 2nd shift
102245	2/23/01	Fuel nozzle pressure inoperative (not working!) T-26 test cell. Work stoppage!
102249	2/23/01	Magnetic particle machine not functioning properly. Amp charge is erratic and not consistent. Possibly burn up part with high amperage. Please check and repair. Thank you
102262	2/23/01	Toxic panel is not winding up chemcassette
102263	2/23/01	Scrubber stirrer motor has failed.
102326	2/23/01	Repair/replace radiance cables for thermal imaging machine. Thanks
102329	2/23/01	Please repair fluorescent light over NDT 176 machine located in bldg 4026. Currently no light overhead at all. Thank you
102368	2/23/01	Install temperature controller on blue oven as per instruction
102369	2/23/01	Cannot attain enough RPM since stand was calibrated. Work stoppage! Thanks
102371	2/23/01	Nc jig bore just fixed and feed will not work. Help!!!
102373	2/23/01	RPM sec. rate scale need to be change also the elevator safety switch is inoperable.
102374	2/23/01	T-64 test stand will not get cold: work stoppage:
102382	2/23/01	Nc jig bore just fixed and feed will not work. Help!
102384	2/23/01	Pilot light will not stay on.
102387	2/24/01	Requesting bad heat blankets be repaired or replaced.
102388	2/24/01	Light does not work!, CCMC machine
102412	2/26/01	Drive motor to test stand will not operate. 4&5 test cell. Work stoppage.
102452	2/26/01	Stacker #2 has "208" error which cannot be reset.
102505	2/26/01	Speed ramp on IGV test stand not working: work stoppage:
102510	2/26/01	Photo eye on stacker 2 is not working.
102515	2/26/01	Engine T-5 climbs from 78F to 504F as various test cell power switches are turned on.
102523	2/27/01	Repair RPM cable
102524	2/27/01	Work stoppage: display monitor on test stand #10 in RCA room inoperable
102527	2/27/01	T64 balance machine will not repeat. Work stop!
102547	2/27/01	F-406 work stand inoperative.
102568	2/27/01	Drawer pull is bent on stacker

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Ticket No	Date Created	Problem
102613	2/27/01	Leak-flow meter inoperative on ASE #6 test stand /
102616	2/27/01	Back up batteries in trumpf control have failed need to be changed as soon as possible. Work stoppage. We have batteries in house. Thanks
102620	2/27/01	Blown fuse in the laser machine.
102628	2/28/01	HPM & outlet pressure controllers severely overshooting set points on ASE #5 test stand /
102630	2/28/01	Attn 65800 3rd shift: stacker 5 had problems with overhanging forks last night.
102631	2/28/01	The heater on the sheath bonding machine is burn up we have the new one in the shop needs end install please repair or replace work stoppage.
102673	2/28/01	T58 PT balance machine will not repeat. Work stop!
102678	2/28/01	Repair ardrex NDI booth in building 4225. Booth not working.
102687	2/28/01	Hi-voltage tube out -low power output.
102713	2/28/01	Wire up oil bldg 133 skimmer to machine
102716	2/28/01	Chart recorder is not printing out. Work stoppage. Please give high priority.
102729	2/28/01	Repair dew point readout in alarm
102742	3/1/01	Attn 65800 3rd shift: stacker 5 is experiencing some difficulty unloading the forks on the delivery rollers
102744	3/1/01	Runway 28 unit G will not stay on line auto or manual
102745	3/1/01	Blaster machine #5 light is inoperative.
102747	3/1/01	Faulty heating element in T2 system causing major temp fluctuations /
102761	3/1/01	Repair or replace 220 vac/amp meter/gauge labeled M1 on hot air channel #1. Item rejected by calibration.
102767	3/1/01	AGV #3 has crashed into P&D 10cl. AGV damaged. Pallet guides torn loose.
102836	3/1/01	Start up, check accuracy and do heat treat survey on newly installed Lindbergh furnace.
102844	3/1/01	J79 balance machine will not repeat. Work stop!
102852	3/1/01	T58 mech #5 test stand has no power: work stoppage:
102873	3/2/01	Middle thermocouple failed on furnace E
102958	3/2/01	Automated penetrant line, repair two sensor brackets, and adjust one sensor.
102963	3/2/01	Cooling turbine test cell vibration equipment not reading correctly.
102990	3/2/01	Inlet temp. #2 on starter test cell indicating slow (bad temp. Probe?) Work stoppage 65923019418
102994	3/2/01	Endevco vib meter inoperative :
103008	3/3/01	Replace G vibration measurement system in T400 test cell #6 building 133 with new endevco vibration measurement system. Call for installation instructions.
103020	3/5/01	Furnace started and then quit, now it will not do anything. Thanks,
103038	3/5/01	Vibration meter not reading problem
103043	3/5/01	J 79 test stand. Want crossover, switches want come on. EIN. 65923055441
103075	3/5/01	A axis will not origin.

Ticket No	Date Created	Problem
103076	3/5/01	Digital readout on rotary head mill is not working.
103077	3/5/01	Number one sip down
103091	3/5/01	X-ray yoke forward/reverse will not operate in reverse.
103093	3/5/01	Need the short timer on this one.thanks
103098	3/5/01	Need voltage check accomplished on astro-welder. Suspect erratic voltage
103134	3/5/01	The water level is low in the deionized part of the laser. Also the dionized filter for the battery water needs replacing.
103145	3/6/01	Stacker 2 down and out. 3rd shift worked o it for quite awhile. Problem still not solved. Work stoppage. Thanks
103146	3/6/01	Remstar stacker #1 won't pull anything flashing E10
103188	3/6/01	Replace vibration charge amp.
103222	3/6/01	Calibration failed voltmeter on auxillary motor test stand do to excessive error range. They say it needs replaced.
103227	3/6/01	Overtravel on V axis. Help us one more time!
103230	3/6/01	Problems with control
103233	3/6/01	Replace indicator lamps for walk-in oven.
103249	3/6/01	Silver streak station 9 hydraulic pump malfunctioning. Work stoppage
103250	3/6/01	402 ballance machine readings are erratic
103263	3/7/01	Remstar stacker #2 will not send drawer 154 back flashing E18
103264	3/7/01	Replace controller on oven.
103289	3/7/01	Test cell down. Dyno out of tolerance. This is a downing discrepancy.
103301	3/7/01	System shorted out/alarm won't respond/ need fix ASAP/work stoppage in effect. Thanks.
103312	3/7/01	Microswitch needs adjustment on mill
103338	3/7/01	T58/T64 balance machine was just moved to new location, the machine is working, but when we do a set up it goes into overrange mode while standing still, in this condition we are unable to use it. We are at a work stoppage, with a huge backlog to balance.
103365	3/7/01	Electronic setup not correct on left side work stop :
103369	3/7/01	Remstar stacker #2 down.
103372	3/7/01	Outlet pressure controller inoperative on ASE test stand #8 (cannot achieve 400 psi).
103373	3/7/01	Assist dayshift with repair of main nose gear test stand 6.3.658
103377	3/8/01	Attn 65800 3rd shift: stacker 2 needed correction on 3 separate occasions during last night's shift. Fixed on 3rd shift. Thanks
103390	3/8/01	System trouble light keeps going off -
103392	3/8/01	Remstar stacker #2 sensor light needs adjusted
103404	3/8/01	Film processor enters "stand-by" mode during film processing. Should not do this until last film has cleared.
103410	3/8/01	Repair manlift
103424	3/8/01	Electrical cable needs to be made for a new test instrument in fuel test areach
103456	3/8/01	Repair/replace radiance cables for thermal imaging machine.

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Ticket No	Date Created	Problem
103461	3/8/01	P&D 29EL errors out on both pickup and dropoff with all AGVs.
103471	3/8/01	Amp meter needs to be installed in new test instrument in fuel test areach
103478	3/8/01	The circuit breaker for scrubber AOH-2 is tripped and the scrubber is not on. This is an environmental problem and a safety problem because it needs to be running to vent inside 4035. Turn on ASAP.
103482	3/8/01	Balance machine left side output inoperable ***work stoppage***
103505	3/9/01	Wire cutter broken/ internal electrical wires pulled away from contacts/ please repair
103515	3/9/01	The sheath bonding fixture machine is down it run to long cannot control the temperature work stoppage.
103516	3/9/01	Work stoppage: calibration and engineering need electrical assist on auxillary motor test stand electrical Dyno.
103528	3/9/01	Problems with pallet pool
103529	3/9/01	Repair hanel as needed
103534	3/9/01	Find the source of intermittent alarm
103535	3/9/01	Please expedite - work stoppage. Voltmeter is bad and auto run mode is not functioning. See for questions regarding this stand. Ref cal link #V533624.
103537	3/9/01	Swing arm on rail to test cell not operating
103564	3/9/01	Automated penetrant line, sensor at station #16 needs adjusted.
103583	3/9/01	AFCS test stand trim pressure switch inoperable when energized to the on position. Need electrician to troubleshoot cable. Work stoppage.
103591	3/9/01	Haveing problem with auto quench work stoppage
103594	3/9/01	Perform maintenance on LIS conveyor on 2nd shift
103595	3/9/01	Perform maintenance on SIS conveyor on 2nd shift
103596	3/9/01	Perform maintenance on SIS #1 on 2nd shift
103597	3/9/01	Perform maintenance on SIS #3 on 2nd shift
103598	3/9/01	Perform maintenance on LIS 24 on 2nd shift
103599	3/9/01	Perform maintenance on SLIS conveyor on 2nd shift
103600	3/9/01	Perform maintenance on SIS #2 on 2nd shift
103601	3/9/01	Perform maintenance on LIS on 2nd shift
103602	3/9/01	Perform maintenance on SLIS on 2nd shift
103603	3/9/01	Perform maintenance on LIS 23 on 2nd shift
103616	3/9/01	Repair lead in test cell work stoppage. Taylor
103622	3/10/01	Attn 65800 3rd shift: stacker 5 and stacker 2 went down once each during last night's shift. Corrected on 3rd shift
103623	3/10/01	Attn 65800 3rd shift; stacker 5 went down twice during Thursday night's shift. Stacker 2 also went down twice. Corrected on 3rd shift
103624	3/10/01	Test stand / D/C drive motor shuts down after running 3/4 minutes.
103625	3/10/01	T58/T64 balance machine is still over-ranging doing set-up, we are at a work stoppage need some one to come look at it ASAP.
103627	3/10/01	Variable speed not functioning
103639	3/12/01	Scrubber A-OH1 will not turn on, need someone to start up scrubber. Anodize line at plating facility is shut down until scrubber is started.



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Ticket No	Date Created	Problem
103645	3/12/01	AFCS servoe test unit power supply is inoperable
103652	3/12/01	The Hoffman balance machine won't repeat. We need your assistance.
103653	3/12/01	The T58 balance machine goes into over-range while doing a setup.
103655	3/12/01	Blown fuse and possible lose wire connection.
103658	3/12/01	The interrupter light fell apart missing two screws. Removed light, laying on tool box.
103668	3/12/01	Test stand #10 in the RCA room needs brushes checked and cleaned
103670	3/12/01	Please repair/replace film processor developer gauge. Current gauge not reading correctly and unable to use to process film properly.
103678	3/12/01	Gisholt balance machine, control box hot, can smell something burning. Work stop!!
103682	3/12/01	Make necessary repairs to stacker
103684	3/12/01	Make necessary repairs to stacker
103685	3/12/01	Make repairs as needed to stackers
103715	3/12/01	Check over-temp on controller on new Lindberg furnace.
103748	3/12/01	J-79 turbine balancing machine error reading won't reset
103751	3/12/01	Please repair T-1 harness for T400.
103755	3/12/01	CNC electronic K&T 22, hydraulics and pallet changer will not stay on work stoppage
103759	3/12/01	Z axis erroring out. Will not home.
103763	3/12/01	T-64 mech #7 test stand the T-2 controller not working: work stoppage:
103764	3/12/01	Elox plunge EDM alarm msg SVO13C improper V_ ready off no Z-Axis movement
103766	3/12/01	Please put the electrical hookup on the two (2) spare heaters for bonding sheath. We need one of them now because we are having problem with the heater we are using now. The #1 thermo couple is not heating up as it should.
103775	3/13/01	Repair stacker as needed
103777	3/13/01	Repair stacker as needed
103796	3/13/01	Stacker #2 will not start up correctly. Has had numerous "208" errors, 604 error, 218 error.
103797	3/13/01	Runway 28 aircraft 153820 is reading -25% rh.
103826	3/13/01	Automated penetrant line, sensor at station #4 needs adjustment
103831	3/13/01	Light bulb burnt out on ASE #2 stand/
103840	3/13/01	No power to readout on Bullard
103852	3/13/01	Send to 65100: replace three analog thermostats with Metasys TEC1102. Location Mezzanine A.
103854	3/13/01	With dual input energized on, current only reads 2.5 milliampes with variable input adjustment. Normal readings requires up to 8.0 milliampes.
103907	3/13/01	28 volts won't come in .
103915	3/13/01	CNC automated Z axis
103925	3/13/01	Change to 500 lbs lebow RCA test areach
103929	3/13/01	Z axis on this machine is still not homing.

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Ticket No	Date Created	Problem
103938	3/13/01	Repair time stamp on recorder
103939	3/13/01	Repair time stamp on recorder
103941	3/13/01	ASE #4 test stand --correct the rotation on the NF drive motor:
103942	3/13/01	Sensor in station 9 silver streak not operating. Work stoppage
103958	3/14/01	We need to have a set of RCA cables to hook up our new 3/4" VCR to the TV to give a class. Thanks
103972	3/14/01	We submitted a work order on 3/12/01 for Hoffman vertical balancer, false and inconsistant readings.plus
103991	3/14/01	Runway 28 station #1 is not reading
104014	3/14/01	Printer is skipping every other page when printing documents or issues
104019	3/14/01	Check controller for proper programming.
104020	3/14/01	Set-up controllers and chart recorder for type N thermocouple. Check over-temp.
104025	3/14/01	Start relay in test cell #1 shorted out. Work stoppage
104034	3/14/01	Install type N thermocouples and wiring.
104049	3/14/01	Repair winch in test cell.
104065	3/14/01	Need a step - up transformer installed on astro welder. Suspect voltage fluctuation is causing engine parts to fail X-ray.
104067	3/14/01	Wired 480 vac service to temporary 400hz unit.
104068	3/14/01	Perform heat uniformity survey on new Lindberg furnace per metallurgical LPS CP 05-2-EE-9379, revision A.
104073	3/14/01	Hot air furnace will not stay lit on high heat
104075	3/14/01	Scrubber OH1 anodize line has shut down. Please reset breaker this is a "work stoppage" thanks
104081	3/14/01	RPM pickup on T58 GGT balance machine intermittent
104082	3/14/01	T400 test cell #2 ; bad vib amp @ port axial meter
104083	3/14/01	Stbd ignition amps gage out of tolerance in T400 #2 test cell
104086	3/15/01	Attn 65800 3rd shift: stacker 5 went down twice during last night's shift fixed on 3rd shift
104089	3/15/01	Runway 28 all stations failed!!
104090	3/15/01	Dehumidifier on bldg 4558 has no power
104103	3/15/01	Digital flowmeter on test stand was rejected by calibration. Please repair or replace.
104134	3/15/01	Wire shorted on fuel control test stand. This is a work stoppage!!
104140	3/15/01	Robot in old metalspray area will not light.
104149	3/15/01	Vibration analyzers still don't work in test call no. 11. I have call in several tickets but the issue has never been completed. Guys come over here to look at it, but haven't fixed it or given me any indication if they can. Please assist in this matter
104151	3/15/01	Vibration analyzers still don't work in this test cell either. Guys come over, look at them and leave. I need this up so I can run all my different series engines in all my cells. Please assist as soon as possible.
104166	3/15/01	Exit and emergency lights inoperable. In test cell 1&2 ATS.

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Ticket No	Date Created	Problem
104174	3/16/01	Attn 65800 3rd shift: during Thursday night's shift stacker 2 went down 3 times , stacker 5 went down twice, and the #2 small stacker for kitting went down 3 times. Fixed B on 3rd shift
104175	3/16/01	Attn 65800 3rd shift: during Monday night's shift stacker 5 knocked 4 pallets off track and was down for quite awhile. Fixed on 3rd shift
104183	3/16/01	Repair float switch in cooling tower tank, (#3 test cell).
104220	3/16/01	Maho will not reset axes.
104229	3/16/01	Test cell won't run,
104268	3/16/01	T400 compressor balance machine will not repeat. Work stop! No operator on 2nd shift please work Monday morning.
104275	3/16/01	Remove FMS controls from chiller #8 unit being removed
104291	3/17/01	Test stand #2 ASE down , inlet control out.
104309	3/19/01	Outlet pressure controller inoperable/work stop/
104341	3/19/01	The Hoffman electronics package will need to be recalibrated.will not read amount of weight, nor angle will read opposite of heavy/light reading.this electronics package is the Hoffman single plane balance machine.
104372	3/19/01	Automated penetrant line, repair sensor cable at station #9
104374	3/19/01	651 personnel. Work stoppage. Mt machine has lost power. Had it earlier but it is now gone. Please check and repair.
104379	3/19/01	Repair chart recorder on furnace C
104386	3/19/01	Transformer need wires solder back on it
104412	3/19/01	Computer hard-drive power button not working.
104414	3/19/01	External CD re-writer not working properly for CPU (026713) user, in 95400 H53 SBU office. If re-writer is not compatible with CPU, please install an internal CD-rewriter.
104428	3/19/01	Stacker #5 (left over from 1st shift) pallet on deposit side picked up and twisted into pallet #760 (stored). Stacker come down/conveyor down. AD fixed on 2nd shift.
104433	3/19/01	Replaced bad DPD SW on check valve on comp #2
104434	3/19/01	Stacker #5 fork right overhang
104438	3/19/01	Stacker #5 fore fork overhang right
104441	3/19/01	Swing arm on overhead rails inoperable; work stoppage
104442	3/19/01	Stacker #5 right fore fork ovhang/ conveyor not reading label
104472	3/20/01	Work stoppage all doors not working properly. Machine will not index. Please repair.
104504	3/20/01	Repair stacker as needed
104505	3/20/01	Coolant sensor problems
104514	3/20/01	AGV #3 misaligns at P&Ds and at floor "start points"
104550	3/20/01	Unable to control valves on 570854 cooling air turbine program. (verified cable and valve operability)
104563	3/21/01	Will not read wheel head angle
104564	3/21/01	Computer down
104573	3/21/01	Digital flow meter inoperable
104592	3/21/01	After re-charged batteries AGV 4 will not system-up. Please help!

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Ticket No	Date Created	Problem
104644	3/21/01	Speed control turning when on zero. Torque indicator not working. Work stoppage /
104656	3/22/01	Check operation of chrome/alodine scrubber in blade shop. Scrubber will not start.
104658	3/22/01	Remstar stacker #1 pulls drawer 65 when you request drawer 48. When you request drawer 65 it can't find it.
104680	3/22/01	Automated penetrant line, sensor at station #4 needs adjustment
104690	3/22/01	Reinstall digital flow meter/work stop/
104695	3/22/01	Rectifier #117 with not operate, this is a work stoppage. Thanks
104702	3/22/01	For 651, recheck the parameters used in the panametrics water meter installed on the cooling water pipe for air compressors 1 & 2. After verification, run one comp on city water for 1 week to measure the gals of water dumped in ind waste
104706	3/22/01	Inspect side Robot Servo motor
104727	3/22/01	Need someone to come and adjust the sensitivity switch on the Schenck horizontal balancer. We are at a work stoppage.
104750	3/22/01	T-26 test cell down - work stoppage. Electronic problem.
104757	3/22/01	Cincinnati OD grinder. Manual compensation dial switch will only turn one way. Please check.
104760	3/22/01	Unable to turn on water pumps in F402 test cell. work stoppage
104782	3/23/01	Dehumidifier CS-2 had motor overload fault light reset
104801	3/23/01	Runway 28 dehumidifier CS/A has fault light drops off line. Now two of three units are down! One unit is running both bldgs.
104802	3/23/01	Relay loose behind control panel in #2 test cell. This could become a safety hazard.
104862	3/23/01	T64 comp balance machine will not repeat. Work stop!
104873	3/24/01	Stacker 2 time out failure
104877	3/24/01	W axis won't move, tool change won't work either "work stoppage"
104881	3/24/01	Aft forks overhang right
104883	3/24/01	T-64 mech #2 test stand the T2 chiller switch goes off every 30 min. Work stoppage:
104899	3/26/01	Need control board replaced intop of turnstile which is defective. Security Solutions, Inc, possible source. Need ASAP.
104900	3/26/01	F402 HPC disk vertical balance machine will not repeat. Work stop!
104904	3/26/01	Error code on AGIE saying water tank is empty, but water tank is full. Work stoppage !!!
104911	3/26/01	Runway 28 F-4S 155764 on I-4 reading -25% rh
104912	3/26/01	T-64 point balance machine needs calibration. reads about 20 degrees off. Also will not repeat.
104929	3/26/01	LPC Datum machine (mass moment ) will not repeat.
104947	3/26/01	T-64 balance machine will not let you do setup. Weight inbalance reading is 001 at all times, on both right and left (work stoppage)
104956	3/26/01	Problems with tool changer
104969	3/26/01	Repair A6 sensor
104977	3/26/01	Replaced dimmer switches in test cells.

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Ticket No	Date Created	Problem
104978	3/26/01	Perform uniformity test on heat treat furnace as per metallurgical LPS CP 05-2-EE-9379, revision A. and AMS 2750.
105018	3/26/01	Electric cable for test stand #9 in the RCA room not operating properly.
105019	3/26/01	T-64 fuel control test stand T2 circuit breaker keeps popping. Work stoppage.
105020	3/26/01	Plating shop tank CR1 electrical problem. This is a request for work order/work has already been completed. POC plating shop bldg. 4035
105021	3/26/01	Perform maintenance on SLIS on 2nd shift
105022	3/26/01	Perform maintenance on SIS #1 on 2nd shift
105023	3/26/01	Perform maintenance on LIS on 2nd shift
105024	3/26/01	Perform maintenance on LIS 23 on 2nd shift
105025	3/26/01	Perform maintenance on SIS conveyor on 2nd shift
105026	3/26/01	Perform maintenance on LIS 24 on 2nd shift
105027	3/26/01	Perform maintenance on SIS #3 on 2nd shift
105028	3/26/01	Perform maintenance on LIS conveyor on 2nd shift
105029	3/26/01	Perform maintenance on SLIS conveyor on 2nd shift
105030	3/26/01	Perform maintenance on SIS #2 on 2nd shift
105031	3/26/01	Performed maintenance for LIS 5, 2nd shift.
105032	3/26/01	Performed service for LIS 2, 2nd shift.
105033	3/26/01	Auto timer switch not working work stoppage
105034	3/26/01	T64 dyno air pressure problems :work stoppage:
105037	3/27/01	Need to home the tool changer on the como mill in the ramp building in machine shop 93552. Need ASAP
105040	3/27/01	T-64 balancing machine will not let you do a set up without going into overange.you can do the weight cal. But when you try to do the angle it goes to overange.
105054	3/27/01	The tool changer is stuck on the Komo mill, work stoppage
105062	3/27/01	The spindle on K&T 28 is not running at a constant speed and not at the programmed speed, work stoppage
105073	3/27/01	Repair front panel switch,
105137	3/27/01	Heater stays on all the time in the small oven.
105138	3/27/01	Stacker #5 label reading error
105147	3/28/01	Remstar stacker #1 will not pull drawer 146
105169	3/28/01	Install a forward and reverse switch on the balancer in the shop per instruction.
105181	3/28/01	Work on RPM indicator for shop 94101 (test cell equipment)
105183	3/28/01	Mk iv T-26 test cell down. Work stoppage. Electronic problem in test cell. Intermittant.
105241	3/28/01	ASE test stand #6 light out. Work stoppage.
105260	3/29/01	Attn 65800 3rd shift; small stacker went down in kitting store . Fixed on 3rd shift

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Ticket No	Date Created	Problem
105265	3/29/01	Building 4188, F402 engine test cell area, has surface-mounted wall packs that need replacing. The light fixtures have missing shields and reflectors, failed ballasts, burnt power wiring servicing the fixtures. Immediate attention requested.
105282	3/29/01	A axis needs cleaning. Y axis micro switches also. Huffman grinder
105286	3/29/01	Error message on screen reads "motor protection"
105307	3/29/01	Rectifier #117 is not working. Thanks
105317	3/29/01	Repair or replace as required timer on channel #2.
105340	3/29/01	Expedite -work stoppage - stray voltage in vibe lines on GTC test cell 10. Ref cal link V533616.
105402	3/30/01	Electronic timer not working,will not shut off unless you shut it off yourself useing the emergency shut off.
105410	3/30/01	Portable anodizer is inoperable.
105430	3/30/01	Vertical Hoffman balancer instrment package locked up.work stoppage .
105445	3/30/01	Need diagnostic evaluation of Kodak industrex B2000 film processor by Kodak prior to relocating and repairing.
105495	4/2/01	Maho in overtravel
105501	4/2/01	Repair to stackers
105534	4/2/01	Remstar stacker #1 drawer 16 will not go back
105538	4/2/01	Automated penetrant line, work stoppage, blown fuse panel #7
105540	4/2/01	Work stoppage! 9mb gun will not light in the Robot room. Work stoppage!
105592	4/2/01	Wotan will not stay running long without tripping a breaker. Need this machine fixed as soon as possible, heavy workload thanks
105622	4/2/01	Installing sound system in bldg 4335 in support of risk communications workshop
105643	4/3/01	Servo valve error on NC Campbell
105677	4/3/01	Left head on N.C. Campbell is down
105690	4/3/01	Remapp air-miser on Centac #2.send to shop 651,
105700	4/3/01	Cannon NP printer 700 is jamming at exit
105747	4/3/01	SLIS rear fork clutch inoperable
105754	4/3/01	The computer at the hardinge lathe is giving an error of: attention signal frequency is out of range. Signal timing. Need ASAP!!!
105757	4/4/01	Attn 65800 3rd shift. On Monday night's shift stacker 2 went down on numerous occasions, twice on tuesday night's shift. Fixed on 3rd shift
105758	4/4/01	Attn 65800 3rd shift; request for work already completed on 3rd shift for fixing small stacker in KS store last tuesday night
105823	4/4/01	Please have computer contractor correct computer problems. Mfcoleul.dll not found.
105862	4/4/01	Wotan, feed-rate over ride switch is working improperly, safety problem.
105866	4/4/01	Dyno in #2 test cell not holding load
105869	4/4/01	Wotan feed override switch is working improper, when on 0 percent you can lightly thump above switch or hit control lightly and it goes to the point even if on 0%. Machine is unsafe and is a work stoppage. Heavy workload and no other machine to process.

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
105870	4/5/01	Attn 65800 3rd shift: small #2 stacker for KS store not working, fixed on 3rd shift
105873	4/5/01	Runway #28 dehumidifier G does not reset
105874	4/5/01	There is a computer in the production control office that needs to be moved from one desk to another. Please send someone to move the computer system.
105877	4/5/01	Attn 65800 3rd shift: small #2 stacker for KS store not working, fixed on 3rd shift
105879	4/5/01	The wotan is down, problem with feed rate override button, machine moves when override is on zero, work stoppage
105926	4/5/01	Mech 1 T58 test stand NG drive keeps going off line. Work stop!!!
105939	4/5/01	T58 mech. 5 test stand has an inoperable NG drive again. When switching from one pot. To another the drive shuts off. Work stop
105942	4/5/01	RCA room test stand will not come on line work stoppage
105948	4/5/01	The laser in the central tool room is burning weak. It either needs a bulb or alignment. Please assist ASAP.
105958	4/5/01	Cooling flush system inoperable.
105961	4/5/01	Perform uniformity test on heat treat furnaces as per metallurgical LPS CP 05-2-EE-9379, revision A and as per AMS 2750.
105973	4/5/01	Oven works but electrical contractors are noisy. Also, it makes a high pitch noise when operating.
105974	4/5/01	Check headstock for X-ray in exposure room.
105979	4/5/01	T58 test stand mech #1 you can't switch from one pod to another: work stoppage:
105989	4/6/01	Attn: 3rd shift! Stacker # 2 retrieves one pallet at a time. Comm problem on conveyor
106009	4/6/01	Need electrical cable repaired on test stand #10 in the RCA room
106022	4/6/01	Station 8 post wash on NDI auto point line is not working its cycle. Basket not being recognized.
106028	4/6/01	X-ray is down, nothing works. This is a work stoppage!
106056	4/6/01	CNC blaster has program problem:
106057	4/6/01	Conveyor pan count in blend room wrong computer screwed up
106079	4/6/01	Digital readout won't come on, no power coming on
106081	4/6/01	Perform maintenance on SIS conveyor on 2nd shift
106082	4/6/01	Perform maintenance on SIS #2 on 2nd shift
106083	4/6/01	Perform maintenance on SLIS on 2nd shift
106084	4/6/01	Perform maintenance on LIS 23 on 2nd shift
106085	4/6/01	Perform maintenance on SLIS conveyor on 2nd shift
106086	4/6/01	Perform maintenance on SIS #3 on 2nd shift
106087	4/6/01	Perform maintenance on LIS conveyor on 2nd shift
106088	4/6/01	Perform maintenance on LIS on 2nd shift
106089	4/6/01	Perform maintenance on SIS #1 on 2nd shift
106090	4/6/01	Perform maintenance on LIS 24 on 2nd shift
106108	4/9/01	Case pressure inoperable/work stop/

Industrial Maintenance Services  
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Ticket No	Date Created	Problem
106132	4/9/01	Repair stackers as needed
106134	4/9/01	Repair stackers as needed
106143	4/9/01	Small autoclave , no power to the printer
106168	4/9/01	Hot header pressure transmitter bad.
106214	4/9/01	C axis not returning properly on pines semi-automatic bender machine is not cycling properly.
106216	4/9/01	Runway 28 dehumidifier G will not auto restart repeat!
106217	4/9/01	Runway 28 dehumidifier I has fault light.
106252	4/9/01	Temp.fluctuating on starter test cell
106290	4/10/01	Shear will not start. Light comes on but no power to motor.
106301	4/10/01	CNC blaster has program problem:
106326	4/10/01	Brown and sharpe grinder will not powerup.
106364	4/10/01	Stacker #2 won't pull drawer 20
106373	4/10/01	AGV number 5 will not communicate with the host? It was working fine the it just lost communication and will not go back on line.
106376	4/10/01	Teledyne test stand DC power supply will not adjust to 8.5v.
106382	4/11/01	Attn 65800 3rd shift: stacker 5 went off line 3 times during last night's shift, also, stacker 2 quit working 2 times. Fixed on 3d shift
106383	4/11/01	Attn 65800 3rd shift: during Monday night's shift stacker 2 need correction and one of the small stackers in KS store went off line. Fixed on 3rd shift
106390	4/11/01	K&T 28 is still stair stepping when making a 2 axis X Y move, new X ball screw did not clear up problem, work stoppage
106394	4/11/01	Please charge this WO to "7F5KS35". During routine thermagraphic testing, the PDM team found a faulty cooling fan on an axis drive unit in the VMC-75 EIN 412067.
106409	4/11/01	Check brushes on lebow #10 RCA test
106416	4/11/01	One of the tech library cannon NP printer 700 has a paper jam requiring that the roller be removed in order to get the paper out.
106426	4/11/01	Brown and sharpe lost power after giving A axis exceeds limit error
106452	4/11/01	A axis keeps giving error on Huffman grinder. Will not allow to run it. Work stoppage !!!
106494	4/11/01	Streak is down. No power. Fuse? Work stoppage!
106503	4/12/01	Attn: 3rd shift stacker LIS 5 load mishandle.
106513	4/12/01	AGV 5 upon programming for use on shop floor will not go on wire. No response.just moves 6-8" and stalls. Good luck!
106526	4/12/01	Oven operating lights burnt out.small peanut bulbs
106534	4/12/01	T-64 balance machine ls down you can do set up to the right side but it will not let do a set up for the left side. Work stoppage
106538	4/12/01	RCA test stand #10 electrical cable needs repair
106548	4/12/01	Repair rectifier control on cadium tank 051
106551	4/12/01	code 4.4.8.1 in building 133 need to have 6.3.652 to install a motor drive on a gearbox test rig. All materials exist. Just a couple of hours of labor. Thanks,
106559	4/12/01	Huffman grinder keeps giving excess Servo error A and shutting down



Industrial Maintenance Services  
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Ticket No	Date Created	Problem
106560	4/12/01	Light bulb inside Maho cabinet out and needs to be replaced.
106607	4/12/01	AGV number 5 will not communicate with the host? It was working fine the it just lost communication and will not go back on line.
106616	4/13/01	Attn 65800 3rd shift: stacker 2 required numerous corrections and resets during last night's shift with overhanging forks and labels not being read. Fixed by on 3rd shift
106619	4/13/01	Stacker #2 third shift reported that the pallets keep coming back. Label not read, fore forks overhang etc. It happened about 20 times
106679	4/13/01	Please charge to "7F5KS36". Left sip hauser 50l has a faulty cooling fan in the control cabinet. Found by PDM team during routine thermagraphic survey.
106692	4/13/01	Error code 056 on display of l/h Eaton Leonard tube bender.machine will not reset,-15 volt to power supply work stoppage.
106705	4/13/01	K&T 22 will not shuttle on and off the machine table; the control locks up when you depress the message button.
106711	4/13/01	AGV #2 experiences communication errors when picking up pallets from stackers.
106740	4/16/01	Check PA system.
106755	4/16/01	The Cincinnati 5 axis has a blown fuse in the APC rack 1, work stoppage
106761	4/16/01	Remove printer, CPU, and keyboard from can 1378 and move to can 1380 due to severe fuel leak in office of can 1377. Due to the leak, some of the above equipment may have to be replaced as they got saturated with fuel
106766	4/16/01	Devlieg readout is inoperable. Thanks
106769	4/16/01	Stacker #5 fore fork overhang left
106795	4/16/01	Computer hard drive crash
106804	4/16/01	K&T 22 has a spindle overload problem, work stoppage
106839	4/17/01	Progressive computer problem
106840	4/17/01	Stacker #5 foreforks overhang left
106846	4/17/01	Cyanide system trouble alarm is continually going off
106847	4/17/01	Y-encoder quadrature fault on robotic shot peen machine
106853	4/17/01	Drift of Z axis read out. Its making the gig bore go down cannot work with it this way
106855	4/17/01	Check #6 heater. Outlet for H53D abrasion strip fixture.
106856	4/17/01	Check/repair H3 heaters. As necessary.
106870	4/17/01	Hook up cooling fan in electrical control cabinet for Hayes walk-in oven.
106872	4/17/01	Runway 28 dehumidifier I off line has fault light.
106874	4/17/01	Install UDC 8000 programmable controller in existing console for blade fixture heaters. Install wiring, components, and hardware as necessary.
106882	4/17/01	Heat controller does not have any output
106916	4/17/01	Attn: 3rd shift stacker LIS 5 fork overhang
106918	4/18/01	Attn 65800
106920	4/18/01	Attn 65800 3rd shift: during last night's shift was required to fix stacker 2 3 times and stacker 5 2 times. However stacker 5 is again in need of adjustment
106921	4/18/01	Stacker #5 full bin error

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Ticket No	Date Created	Problem
106940	4/18/01	Work stop the laser in the central tool room is down. When turning on you do not get any lamp current.
106948	4/18/01	Repair stacker, container overhang sensors are bent
106952	4/18/01	Stand reading 211 psi on low side
106959	4/18/01	Inlet temperature gauge reading too low/work stop/
106968	4/18/01	Backdraft booth needs to have timer set for self cleaning.
106973	4/18/01	Test stand #7 has RPM fluctuation
106991	4/18/01	Change existing instrumentation to type N thermocouple. Small abar.
106998	4/18/01	Lamina flow work bench inoperable work stoppage
107004	4/18/01	Repair stackers as needed
107006	4/18/01	Repair stackers as needed
107012	4/18/01	Hydraulic pump down not allowing the large door to close (replaced fuse)
107015	4/18/01	T-64 test cell is having a problem with power turbine vibration cabling.
107033	4/18/01	Digital readout on the Bullard vertical lathe has blown a fuse again.
107036	4/18/01	Controlling thermocouple on waltz not working correctly.
107038	4/18/01	#5 T58 mechanical test stand 2 HP motor is inoperative. Work stoppage.
107044	4/19/01	System start switch shorted out; need fix ASAP. Work stoppage in effect. Thanks.
107102	4/19/01	Replaced thermocouples in interior heating chamber.
107110	4/19/01	Filter timer does not appear to be working.it is not switching filter banks
107130	4/19/01	Perform maintenance on SIS #3 on 2nd shift
107131	4/19/01	Perform maintenance on SLIS conveyor on 2nd shift
107132	4/19/01	Perform maintenance on SLIS on 2nd shift
107133	4/19/01	Perform maintenance on LIS 24 on 2nd shift
107134	4/19/01	Perform maintenance on LIS 23 on 2nd shift
107135	4/19/01	Perform maintenance on SIS conveyor on 2nd shift
107136	4/19/01	Perform maintenance on LIS on 2nd shift
107137	4/19/01	Perform maintenance on SIS #1 on 2nd shift
107138	4/19/01	Perform maintenance on SIS #2 on 2nd shift
107139	4/19/01	Perform maintenance on LIS conveyor on 2nd shift
107162	4/20/01	Work stoppage!! Maho 700 won't initialize.
107169	4/20/01	Work stoppage. Lost power to penetrant line. Circuit probably tripped but operator unable to trace out line past breaker. Line loaded and unable to process parts. Please help quickly. Thanks
107175	4/20/01	Need tech service/replace float level sensor switch on soap tank no. 450E ASAP. Work stoppage in effect. Thanks.
107179	4/20/01	Z jog button is sticking on Bullard lathe, needs cleaning and/or replacement
107214	4/20/01	Having problem with computer clock will not keep the right time or year
107217	4/20/01	Electrical problem with this cart. Will not feed circuit to the engine electric box. Everything was done to eliminated the engine. The problem is in the cart. Need ASAP. Air force waiting on LC-2 engines. Thanks

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Ticket No	Date Created	Problem
107238	4/21/01	Attn: 3rd shift stacker #down due conveyor will not reset.
107239	4/21/01	Askar nif store all stackers are down.
107252	4/23/01	Machine goes into E-stop by itself. Please fix.
107265	4/23/01	No volume on telephone. Cannot hear. See ND store.
107295	4/23/01	Cannot get power to test cell #1, work stoppage
107298	4/23/01	Please enable the spindle speed on the controller readout on the old toyoda 4 axis
107314	4/23/01	Z axis feed will not engage without manual assistance. Please fix.
107317	4/23/01	Repair stackers as needed
107319	4/23/01	Repair stackers as needed
107321	4/23/01	I need the motor for the floor scrubber repaired.
107335	4/23/01	Install new read stop switch on 2020 BP package on gisholt balancing machine
107345	4/23/01	Fmu test stand the inlet temp out gauge is reading zero: work stoppage:
107353	4/24/01	Please repair electrical panel on Schlick machine.
107383	4/24/01	Repair stackers as needed
107434	4/24/01	Runway 28 unit G does not reset
107454	4/24/01	T-64 mech#1 test stand the D C volt gauge is reading 13 and needs to read 18: work stoppage:
107491	4/25/01	X axis keeps drifting off position. Will not hold still.
107493	4/25/01	X axis will not hold position. Keeps drifting off.
107528	4/25/01	Machine will not complete start up process.
107529	4/25/01	Machine is having problem with start up procedure.
107544	4/25/01	T-400 test cell is in dire need of oil temp thermocouples. We need at least 2 now. We could use a total of 4.
107571	4/25/01	#2 stand not working keeps tripping, have to re-set
107574	4/25/01	Electrical power for aircraft to low.
107597	4/25/01	Maho overtravel work stoppage
107619	4/26/01	Runway 28 dehumidifier I has fault light
107621	4/26/01	Runway 19 dehumidifier B computer is holding it off.
107660	4/26/01	Devlieg horiz. Boring mill-digial readout does not work
107661	4/26/01	Stacker #1 has 407 error on start up.
107669	4/26/01	Y axis overtravel
107695	4/26/01	L/h Eaton Leonard tube bender will not reset properly. Y axis floating. work stoppage.
107728	4/26/01	Stacker will not off load pallet to the conveyor. Stacker number one.
107756	4/27/01	Attn 65800 3rd shift: during tuesday night's shift LIS 5 went down on several occasions, also, LIS 2 went down 3 times. Fixed on 3rd shift.
107757	4/27/01	Attn 65800 3rd shift: during Wednesday night's shift LIS 5 went down several times, fixed on 3rd shift
107780	4/27/01	Please repair the battery charger for the spindle probes in 93552,
107809	4/27/01	Oil leak on directional valve solenoid.

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Ticket No	Date Created	Problem
107823	4/27/01	Stacker #1 has 215 error which will not clear. Also, pin position indicator is burned out.
107824	4/27/01	Stacker #2 does not put outgoing pallets off correctly. Pallets are deposited crookedly and then jam.
107840	4/27/01	Conveyor not working properly
107849	4/27/01	Does emergency stop automatically; loses position and won't always feed the quill; Z axis numbers fluctuate while quill is stationary; air leak on top. Please work all shifts if possible to repair
107850	4/27/01	Does emergency stop automatically; loses position and won't always feed the quill; Z axis numbers fluctuate while quill is stationary; air leak on top. Please work all shifts if possible to repair
107854	4/28/01	Stacker 5 down- machine jammed pallet- called for support, no answer.
107878	4/30/01	Test stand won't turn on/work stop/
107913	4/30/01	Under service contract, printer is continually jamming upon exit.
107937	4/30/01	Our flashpoint tester has a problem with the display resetting itself continuously. The vendor says it is probably a power supply problem. We need someone to check the power supply.
107941	4/30/01	Please relamp the control on the Warner & Swasey
107942	4/30/01	K&T 28 has a spindle keylock problem
107965	4/30/01	Traverse feed won't engage on the studer grinder
107980	5/1/01	Attn: 3rd shift. Stacker LIS 5 and LIS 2 will not show a release screen.
107983	5/1/01	Repair stacker as needed
107988	5/1/01	Maho A axis will not move.
107991	5/1/01	TS #10 in the RCA room will not power up.
108022	5/1/01	Rust remover tank needs electronic temp. Control replaced .not working temp. To hot
108039	5/1/01	T-64 balance machine r/h plane will not repeat from run to run readings has doubled.
108042	5/1/01	#5 appears to have intermittent on-line problems rounding corners in the building. Good luck!
108047	5/1/01	Rollover test stand EIN 146018573. 400 cycle out
108050	5/1/01	Locate 2 gas sensor on runway 28 6C-1274 & 6C-1268
108055	5/1/01	Repair stackers as needed
108056	5/1/01	Repair stackers as needed
108073	5/1/01	Connect 2 preservation cmpters in ATB bldg 1665
108074	5/1/01	Dehumidifier G runway 28 does not reset
108076	5/1/01	The B axis on the Maho will not stop turning, work stoppage,
108077	5/1/01	Silver line is down electrical problem work stoppage
108078	5/1/01	Pumps and vents for scrubbers CR-1 and AOH1 will not turn on. Also check switches for AOH-2 and OH1, when you turn the power switch to auto the system shuts down.for more info contact hazardous mat @x7439
108080	5/1/01	We have several electrical problems ---rectifiers that will not come on--- work stoppage--- thanks
108082	5/1/01	Fore forks deposit failure on LIS #23

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Ticket No	Date Created	Problem
108083	5/1/01	Need main power turned on test stand #26> work stoppage:
108084	5/1/01	Stacker #5 aft fork overhang /time-out error/ E-stop error
108085	5/1/01	Rust remover tank needs electronic temp. Control replaced .not working temp. To hot
108086	5/1/01	Walk-in oven will not heat.
108092	5/1/01	AGV number 2 came in for batt's. After changing them when turning on the key only some of the power is transferred to the unit. The key pad is not showing any power but the direction key is.
108094	5/1/01	The B axis on the Maho will not stop turning, work stoppage,
108165	5/2/01	Cable for T/S #10 in the RCA room needs repaired
108175	5/2/01	Clean has had two alarms go off since 3:15 (make up air failure
108179	5/2/01	Hardinge lathe chip conveyour is not working and possible fuse problem
108182	5/2/01	Program and setup new square D electronic lighting panel in the CH53 hanger
108196	5/3/01	Connect batteries for up system
108220	5/3/01	Fuel temp gauge inoperable/work stop/
108224	5/3/01	Optical comparator is reading erratic on the zero set point field.
108227	5/3/01	Possible tripped breaker in conveyor control panel, (this breaker is for PC outlet)
108231	5/3/01	Restore power to the machine tool light on the sip hauser grinder. Circuit was shorted while installing a new fixture.
108251	5/3/01	Need switch replaced on controls of tank.
108259	5/3/01	Perform maintenance on LIS 23 on 2nd shift
108260	5/3/01	Perform maintenance on LIS 24 on 2nd shift
108261	5/3/01	Perform maintenance on SIS conveyor on 2nd shift
108262	5/3/01	Perform maintenance on LIS conveyor on 2nd shift
108263	5/3/01	Perform maintenance on SIS#1 on 2nd shift
108264	5/3/01	Perform maintenance on SLIS conveyor on 2nd shift
108265	5/3/01	Perform maintenance on SIS #2 on 2nd shift
108266	5/3/01	Perform maintenance on SIS #3 on 2nd shift
108267	5/3/01	Perform maintenance on SLIS on 2nd shift
108268	5/3/01	Perform maintenance on LIS on 2nd shift
108276	5/4/01	Lis 2 down, weld broke off bracket which holds electronic eye. Bracket needs to be rewelded, sensor needs to be rescoped. Work stoppage.
108280	5/4/01	Connect batteries for up system
108293	5/4/01	Work stoppage. Automated penetrant line, conveyor motor not working, cannot reset breaker.
108319	5/4/01	Sample rate of flow meter is too high causing computer to fight it's self.
108354	5/4/01	Fuel temp gauge inoperable/work stop/
108355	5/4/01	Optical comparator is reading erratic on the zero set point field.
108398	5/4/01	Conveyor at 23EL continues to fault after reset.
108420	5/5/01	No main power on IGV test stand; work stoppage:

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Ticket No	Date Created	Problem
108423	5/5/01	Repair water pump in F402 test cell.
108424	5/5/01	Repair UPS alarm F402 test cell.
108430	5/7/01	Perform uniformity test on heat treat furnaces as per metallurgical LPS CP 05-2-EE-9379, rev B and as per AMS 2750.
108432	5/7/01	Perform uniformity test on small abar as per metallurgical LPS CP 05-2-EE-9379, revision A and as per AMS 2750.
108471	5/7/01	Repair stackers as needed
108473	5/7/01	Repair stackers as needed
108480	5/7/01	Loss of feedback in X axis
108521	5/7/01	Gas detector on ASE test stand #3 inoperative and requires replacement.
108533	5/7/01	L/h Eaton Leonard tube bender will not home properly. Error code 01(Y axis out of control.
108578	5/7/01	Replaced bad temp controller on test stand
108585	5/8/01	Stacker #5 down askar (nif) stores work stop. Sataion #15-A.
108597	5/8/01	NG drive will not power up suspect tripped breaker (work stoppage)
108599	5/8/01	Test stand #1 monitor inoperable work stoppage
108601	5/8/01	Test stand #9 computer time and date needs to be corrected.
108610	5/8/01	Wotan NC boring mill-Servo current limit
108635	5/8/01	Pratt & Whitney precision jig bore-light fixture broke
108638	5/8/01	Wf1 low flow meter inoperable/contact calibration once changed/work stop
108672	5/8/01	No voltage reading from digital meter.
108681	5/8/01	Install new controllers, type N thermocouples and wiring. On old free Lindberg furnace #1.
108682	5/8/01	Install new controllers, type N thermocouples and wiring. On old free Lindberg furnace #2.
108703	5/9/01	Attn 65800 3rd shift. Lis2 E stopped, dumped mat'l, fixed on 3rs shift
108718	5/9/01	Test stand #1 monitor inoperable work stoppage
108724	5/9/01	Test stand #9 RCA room has bad torque fluctuation work stoppage
108790	5/9/01	Aux motor test stand has an electrical malfunction work stoppage
108819	5/9/01	Servo limit
108839	5/10/01	Clear over travel in X axis.
108872	5/10/01	3M 948 card encoder is under service contract. The error is as follows, 948_connect failed #4 connect/turn on 948 then press enter to continue. While both machines are turned on and running, and connected.
108876	5/10/01	Assist with upgrade of new heaters for H53D bonding fixture.
108886	5/10/01	Simpson voltmeter PN 260 is inoperative.
108897	5/10/01	Cannon NP 700 printer PA #65923027080 does not feed paper when trying to print. The rubber sleeve on one of the input rollers has come off and will not pick up the paper. This printer is under a maintenance contract.
108901	5/10/01	Fuel alarm for test cells #1thru#6 is going off. Leak indicator alarm located outside tc#6.
108926	5/10/01	Test stand #9 RCA room has bad torque fluctuation work stoppage

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Ticket No	Date Created	Problem
108953	5/10/01	Phase generator is not adjusted for proper angle display on electronic. Phase generator needs to be adjusted and manual protractor needs to be re-Aligned. This is necessary to perform system calibration.
108983	5/11/01	Please check electric motor on stack 4035-V35, motor is very noisy. Stack is behind scrubber AOH2 65923X00955.
108988	5/11/01	The display on the cab 720 F-402 hard balancing machine is growing dark almost unable to see, plus the screen got real distorted a couple of times. This is a work stoppage for the 402 program.
108994	5/11/01	Machine in overtravel , need help!! Thanks
109004	5/11/01	Lap top computer input device not working
109034	5/11/01	RCA room test stand inoperable no source flow / torque need to be checked workstoppage
109056	5/11/01	Stacker #1 with 100 error. Pallet end crunched.
109068	5/11/01	Repair printer/
109069	5/11/01	Repair printer/
109071	5/11/01	Repair printer/
109073	5/11/01	T-64 balance machine is down. Single compensation reading are 1.10 on the left plane and 3.24 on the right plane work stoppage
109079	5/11/01	RCA room test stand #1 monitor inoperable work stoppage
109092	5/12/01	Attn 65800 3rd shift; LIS 2 went down and out during last night's shift. Fixed on 3rd shift
109099	5/14/01	The CDP process controller on ASE #4 is inoperative
109104	5/14/01	Repair stackers as needed
109105	5/14/01	Repair stackers as needed call
109133	5/14/01	Unable to locate dell and dynamic link library, winsrv could not be found. My desktop number is 024997. Thank you. Have a nice day
109143	5/14/01	Runway 19 F-4s 153814 remove from computer, F-4s 155872 add to slot B-3 on computer
109162	5/14/01	Replace bad relay in speed switch calibrator test set
109163	5/14/01	Check wands and read system on furnaces in heat treat.
109179	5/14/01	Work stoppage anodize tank is not plating.
109184	5/14/01	Check on status of ESU in test cell no 11
109204	5/14/01	Computer will not boot up and come on line.
109212	5/15/01	Runway 28 dehumidifier CS-2 does not auto restart
109214	5/15/01	Date and time on RCA room TS #9 needs correction.
109273	5/15/01	Assist engineer dept with removal of expl. Proof cover hazardous test areach
109298	5/15/01	Line (B) will not respond, need plc reset ASAP. Work stoppage in effect. Thanks.
109299	5/15/01	Bar code wand wont read
109314	5/15/01	Line (B) will not respond, need plc reset ASAP. Work stoppage in effect. Thanks.
109315	5/15/01	Lost all stand power. Work stoppage
109317	5/15/01	Material handling equipment side of the clean line is not working

Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
109335	5/16/01	Check all recorders for calibration dates, red tag any out of date calibration. Forward any due calibration to production controller.
109337	5/16/01	Remove sensors for calibration, #D505, D507, D560, D566, E983, E1073 these sensors are located on the runway.
109343	5/16/01	Remove sensors for calibration, #D505, D507, D560, D566, E983, E1073 these sensors are located on the runway.
109357	5/16/01	Brushes on RCA room test stand #10 need to be checked/cleaned
109373	5/16/01	Test equipment inventory
109380	5/16/01	Please check miller syncrowave welder, possible switch failure.
109395	5/16/01	The sensitivity switch on the T58/T64 balancing machine has a short it. When it goes out we are unable to take a reading. Both our shop and the T58 shop are at a work stoppage for this unit. The light flickers on and off continuously.
109429	5/16/01	Expedite - work stoppage. Computer program failure on tempering furnace. Ref cal link V754359. Contact for info.
109436	5/16/01	F402 test cell cit sensor not working. Work stop!
109439	5/16/01	T64 balance machine will not read. Work stop!
109440	5/16/01	Assist Johnson Controls on new FMS DP and chiller controls
109444	5/16/01	Expedite - work stoppage. Computer program failure on tempering furnace. Ref cal link V754359. Contact for info.
109449	5/16/01	Cut out switch connector not working, suspect broken pin wire RCA test stand #9.
109450	5/16/01	T58 mech test stand the NF drive not working: work stoppage:
109481	5/17/01	Work stoppage!!!! Please go talk to steve at test cell
109486	5/17/01	Adjust phase generator to get correct angle
109493	5/17/01	Progressive unit system fault
109521	5/17/01	Lift/rotation stations 5&9 on automated penetrant line continue to pop circuit breakers. 480v electric motor has water inside wiring box. Inspect and certify installation of water tight components. Unit is removed from service. Repair immediately.
109535	5/17/01	T-Axis has over traveled
109542	5/17/01	Perform maintenance on LIS 23 on 2nd shift
109543	5/17/01	Perform maintenance on SIS #2 on 2nd shift
109544	5/17/01	Perform maintenance on SLIS conveyor on 2nd shift
109545	5/17/01	Perform maintenance on SIS #1 on 2nd shift
109546	5/17/01	Perform maintenance on LIS conveyor on 2nd shift
109547	5/17/01	Perform maintenance on SLIS on 2nd shift
109548	5/17/01	Perform maintenance on SIS conveyor on 2nd shift
109549	5/17/01	Perform maintenance on LIS 24 on 2nd shift
109550	5/17/01	Perform maintenance on LIS on 2nd shift
109551	5/17/01	Perform maintenance on SIS #3 on 2nd shift
109567	5/18/01	Tool changer needs to be resequenced. (coolant line got caught during tool change)



Industrial Maintenance Services  
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
109577	5/18/01	Phase generator shifted and need to be readjusted in order to complete balancer system certification.
109596	5/18/01	ASE 5 test stand CDP will not go above 40 psi. Work stop
109606	5/18/01	Remove and clean SCR package from control cabinet.
109649	5/18/01	Replace broken three way SW in penthouse 3
109680	5/21/01	Loss of X axis feedback
109701	5/21/01	Engine stand #3 won't go up or down. We are in work stoppage.
109731	5/21/01	Metal spray gun will not ignite. Work stoppage!!!!
109733	5/21/01	Install control wiring on furnace #1.
109734	5/21/01	Install control wiring on furnace #2
109736	5/21/01	Control not regulating temp on tank.saftey hazard!
109746	5/21/01	Relative humidity units are out of calibration and need to be removed from aircraft.
109750	5/21/01	Dyno in #2 T400 test cell will not hold load.
109760	5/21/01	Warner & Swasey cylindrical grinder-fault X axis
109762	5/21/01	10 kw resistive switch/load on test stand is not working. Work stoppage priority 1.
109789	5/21/01	Need someone to restart power supply for scrubber AOH-4.
109815	5/21/01	Intrusion alarm on EN7-2
109816	5/21/01	High temp alarm on FMS
109820	5/21/01	Edm elox plunge machine error message 002 power supply over temperature burning up parts.
109842	5/22/01	208 error message: extractor not lined up properly. May the force be with you
109846	5/22/01	It appears the controller on tank-36 is not working. This is our black dye tank. Thanks
109864	5/22/01	Dehumidifier CS-A runway 28 has low output.
109888	5/22/01	Runway 19 dehumidifier B output air reads 15% .
109890	5/22/01	Dehumidifier a runway 19 output air reads 20.6%rh.
109891	5/22/01	Runway 28 dehumidifier l output air reads 24.7% rh placed back up unit on line
109896	5/22/01	Motor drive will not run. will stay in touch about this problem
109904	5/22/01	Hygrothermo-graph digital reading for temp. and humidity differ from chart reading.
109955	5/22/01	T58 mech test stand the NF drive not working: work stoppage:
109956	5/22/01	Assist Johnson Controls on new FMS
109991	5/23/01	Larry baldwin replace switch on sinker EDM.
109995	5/23/01	Stacker #1 in 208 error state. Will not correct. Also, extractor indicator light stays lit continuously.
110006	5/23/01	Need K-thermocouple egt test harness for test cell number 8. Work stoppage.
110007	5/23/01	Machine has no control on burn settings.appears to be cutting at close to max power.: